

菱峰智能机械(温州)有限公司
LINGFENG INTELLIGENT MACHINERY (WENZHOU) CO., LTD.



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Refine & Innovate BAG MAKING MACHINE

精研制袋设备 服务全球市场

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L I N G F E N G C U L T U R E



Ingenuity Upholding
Quality
匠心守质



Precision Craft for
Long-term Success
精工致远



Steady Progress
Through Innovation
笃行创新



Unity for Win-Win
Cooperation
聚力共赢

About Us

公司简介

菱峰智能机械(温州)有限公司始创于 1994 年,坐落于中国东南沿海装备制造重镇 —— 瑞安。作为全国首批塑料袋制袋机研发生产企业、瑞安市首家专业制袋机制造商,公司以三十余年技术深耕为根基,三十载匠心铸器,智领制袋装备未来。

公司以智能智造为核心战略,专注于智能制袋装备的技术攻关与方案创新,具备为全品类塑料袋生产提供高精度、智能化、定制化成套解决方案的核心能力。依托自主研发体系、精密零部件加工工艺、全流程质量管控体系与专业化精益装配标准,菱峰机械将技术积淀转化为产品核心竞争力,每一台制袋机均以严苛技术标准交付,为客户提供稳定高效的生产保障与持续的技术价值。

Founded in 1994, Lingfeng Intelligent Machinery (Wenzhou) Co., Ltd. is located in Ruian, a key equipment manufacturing hub on China's southeast coast. As one of the first enterprises in China engaged in the R&D and production of plastic bag making machines and the first professional manufacturer of bag making machines in Ruian, the company has built a solid foundation through over 30 years of in-depth technological development. With three decades of craftsmanship, we lead the future of intelligent bag making equipment.

Adopting intelligent manufacturing as its core strategy, the company focuses on technological breakthroughs and solution innovation for intelligent bag making equipment, and possesses the core capability to provide high-precision, intelligent and customized complete solutions for the production of all categories of plastic bags. Relying on an independent R&D system, precision parts processing technology, a full-process quality control system and professional lean assembly standards, Lingfeng Machinery transforms its technological accumulation into core product competitiveness. Every bag making machine is delivered in strict accordance with rigorous technical standards, providing customers with stable and efficient production guarantee and sustainable technological value.



30⁺

超过三十年塑料袋制袋机研发生产经验
More than thirty years of research and development of plastic bag making machinesProduction experience

350⁺

服务超过 350 名客户
Serving 350+ customers

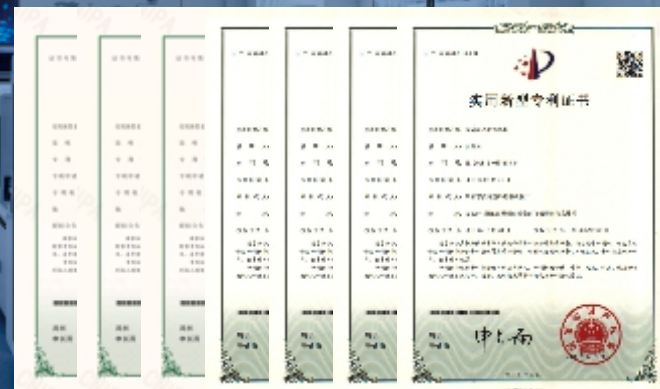
50⁺

出口 50 多个国家
Exported to over than 50 countries spreading all over the world.

15⁺

全球拥有 15 家代理商
Owning 15 agents worldwide

Certificate



Timeline

发展历程

• 1994

菱峰机械成立于 1994 年, 专注于提供塑料袋制袋机解决方案。

Established in 1994, LINGFENG Machinery is dedicated to providing turnkey solutions for plastic bag making machines.



• 2008

通过 CE 认证并获得 ISO9001 质量管理体系认证。

Obtained CE certification and ISO9001 quality management system certification.

• 2019

产品出口全球 50 多个国家和地区。

Exported to more than 50 countries across the globe.

• 2010

成功研发新一代高速塑料袋制袋机。

Successfully developed a new generation of high-speed plastic bag making machine.



• 2025

全面拥抱智能化科技。

Fully Embrace Intelligent Automation Technology.



• 1996

成功研发第一代热封热切制袋机并正式推向市场, 菱峰机械成为国内首批实现该机型市场化销售的企业之一。

Successfully developed and officially launched the first generation of hot-sealing & hot-cutting bag making machine, making LINGFENG one of the earliest manufacturers in China to commercialize this product.



Model

GDFR-800/1000+G+S

高速双线背心袋制袋机带热熔边和插边装置
High Speed Double Lines T-shirt Making Machine With Hot Slitting and Side Gusseting Unit

适用原料
Suitable Materials
↓
HDPE, LDPE, LLDPE,
PP, PBAT+PLA

制袋长度
Producing Length
↓
300-700mm

最大生产速度
Max. Producing Speed
↓
250circles/min

薄膜厚度
Film Thickness
↓
0.010
-0.040mm

入料尺寸
Max. Upload
Film Roll Size
↓
850mm

插边宽度
Gusset Width
↓
30-100mm

最大制袋宽度
Max. Bag Width
↓
GDFR-800:
330mmX2
GDFR-1000:
420mmX2

总功率
Total Power
↓
GDFR-800:
13kW
GDFR-1000:
15kW

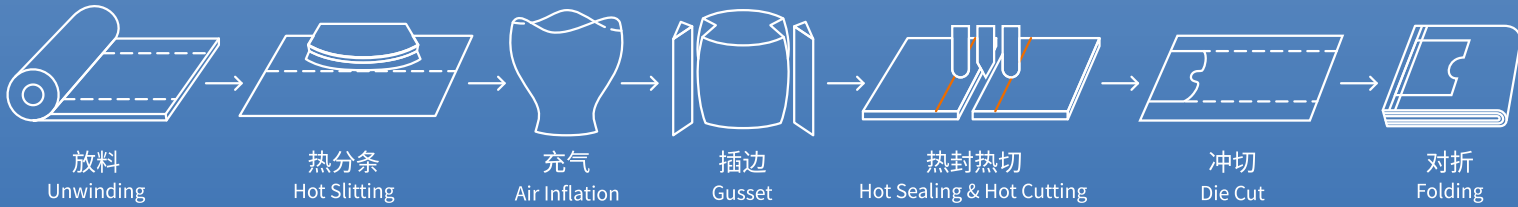
入料宽度
Max. Upload
Film Roll Width
↓
GDFR-800:
900mm
GDFR-1000:
1200mm



产品介绍
高速双线背心袋定制化制袋设备，创新采用单卷热分切双线工艺，集成在线插边装置，实现一体化成型。整机为全自动化运行模式，配备自动 EPC 纠偏系统、浮动辊式自动速度与张力控制系统，以及摆臂张力控制伺服助力放卷系统，大幅提升生产效率与产品精度。

DESCRIPTION
Special designs of 2 lines vest handle T-Shirt bag by slit one jumbo roll into two lines and inline side gusset. Operating in fully automatic system includes automatic EPC deviation rectification control system, automatic speed and tension control by dancer cylinders system, and swing arm tension control servo boost unwinding system.

流程图
TECHNOLOGICAL PROCESS



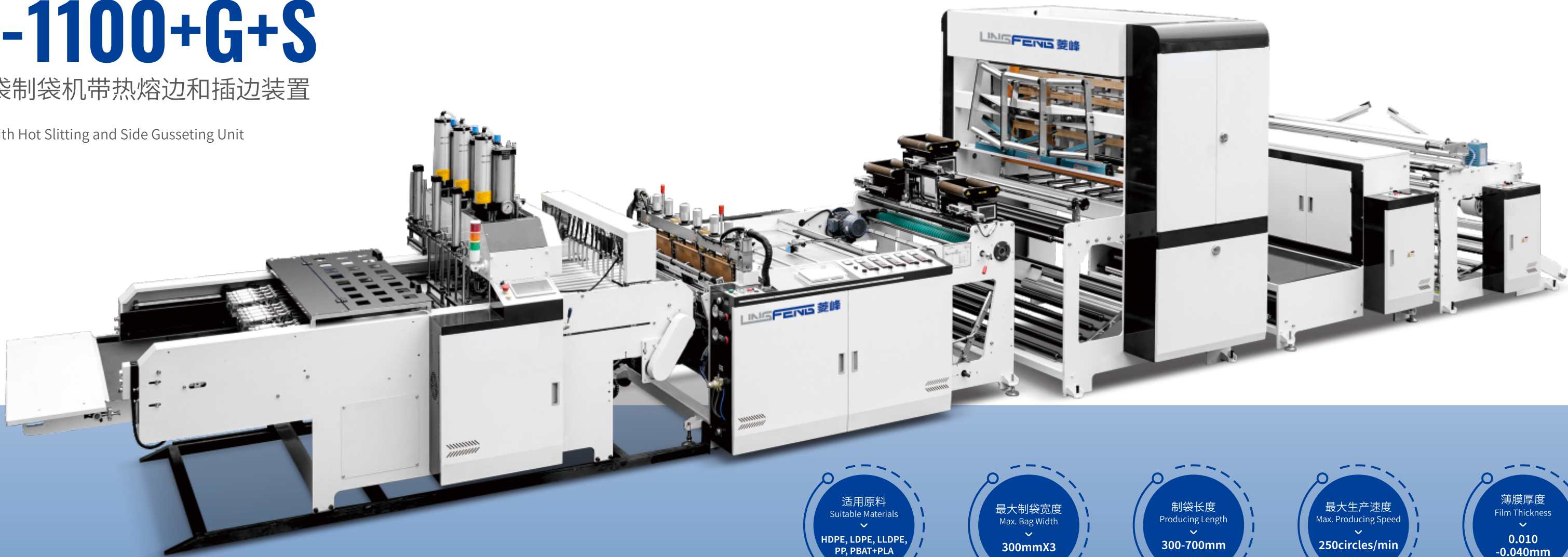
Model

GDFR-1100+G+S

高速三线背心袋制袋机带热熔边和插边装置

High Speed Three Lines

T-shirt Making Machine with Hot Slitting and Side Gusseting Unit



产品介绍

三线背心袋高端制袋设备，采用单卷热分切三线工艺，搭配在线插边装置，成型效果佳。整机全自动化操控，搭载自动 EPC 纠偏系统、浮动辊式自动速度与张力控制系统，以及摆臂张力控制伺服助力放卷系统，保障高速生产下的产品稳定性。

DESCRIPTION

Special designs of 3 lines vest handle T-Shirt bag by slit one jumbo roll into two lines and inline side gusset. Operating in fully automatic system includes automatic EPC deviation rectification control system, automatic speed and tension control by dancer cylinders system, and swing arm tension control servo boost unwinding system.

适用原料
Suitable Materials
↓
HDPE, LDPE, LLDPE,
PP, PBAT+PLA

最大制袋宽度
Max. Bag Width
↓
300mmX3

制袋长度
Producing Length
↓
300-700mm

最大生产速度
Max. Producing Speed
↓
250circles/min

薄膜厚度
Film Thickness
↓
0.010
-0.040mm

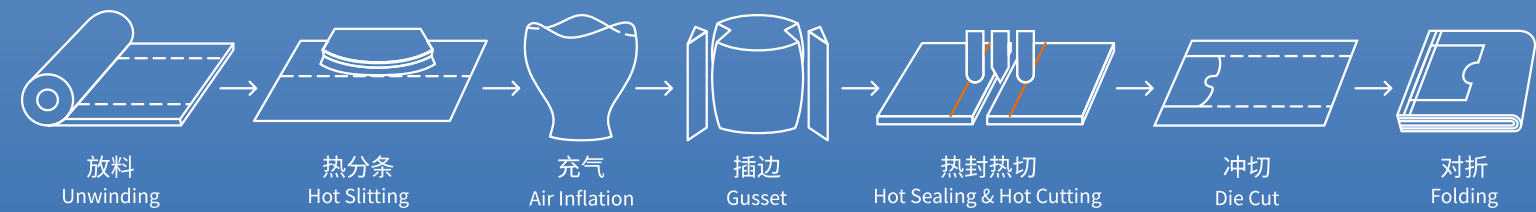
总功率
Total Power
↓
16kW

入料尺寸
Max. Upload
Film Roll Size
↓
850mm

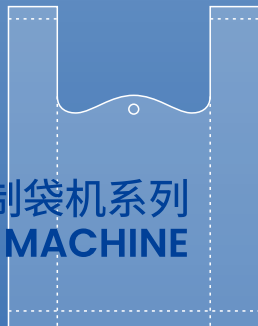
入料宽度
Max. Upload
Film Roll Width
↓
1400mm

插边宽度
Gusset Width
↓
50-150mm

流程图 TECHNOLOGICAL PROCESS



背心袋制袋机系列
T-SHIRT BAG MAKING MACHINE



Model

GDFR-400/450/500/600X2

高速双线背心袋制袋机
High Speed Double Lines T-shirt Bag Making Machine



产品介绍
超高速双线背心袋专业制袋机，采用独家专利热切热封工艺，工艺适配性强，可加工 HDPE、LDPE、PLA 及 PBAT 可生物降解等多种原料，满足多元化生产需求。

DESCRIPTION
2 lines vest handle T-Shirt bag. Exclusive patent design of hot cutting and hot sealing method for several materials which includes HDPE, LDPE, PLA, and PBAT (biodegradable).

适用原料
Suitable Materials
↓
HDPE, LDPE, LLDPE, PP, PBAT+PLA

制袋长度
Producing Length
↓
300-700mm

薄膜厚度
Film Thickness
↓
0.010 -0.040mm

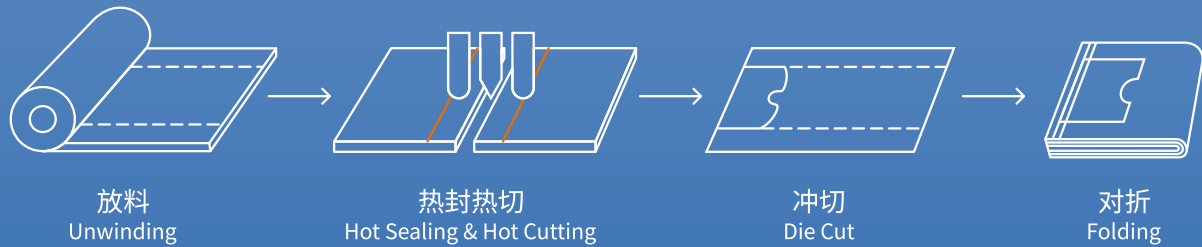
入料尺寸
Max. Upload Film Roll Size
↓
800mm

最大制袋宽度
Max. Bag Width
↓
GDFR-400X2: 320mmX2
GDFR-450X2: 380mmX2
GDFR-500X2: 420mmX2
GDFR-600X2: 520mmX2

最大生产速度
Max. Producing Speed
↓
GDFR-400X2/GDFR-450X2: 300circles/min
GDFR-500X2/GDFR-600X2: 280circles/min

总功率
Total Power
↓
GDFR-400X2: 11kW
GDFR-450X2: 11kW
GDFR-500X2: 13kW
GDFR-600X2: 15kW

流程图
TECHNOLOGICAL
PROCESS



Model

GDFR-450X2+ED

高速双线背心袋制袋机(带纠偏)
High Speed Double Lines T-shirt Bag Making Machine with EPC

适用原料
Suitable Materials
↓
HDPE, LDPE, LLDPE, PP, PBAT+PLA

最大制袋宽度
Max. Bag Width
↓
380mmX2

制袋长度
Producing Length
↓
300-700mm

最大生产速度
Max. Producing Speed
↓
300circles/min

薄膜厚度
Film Thickness
↓
0.010 -0.040mm

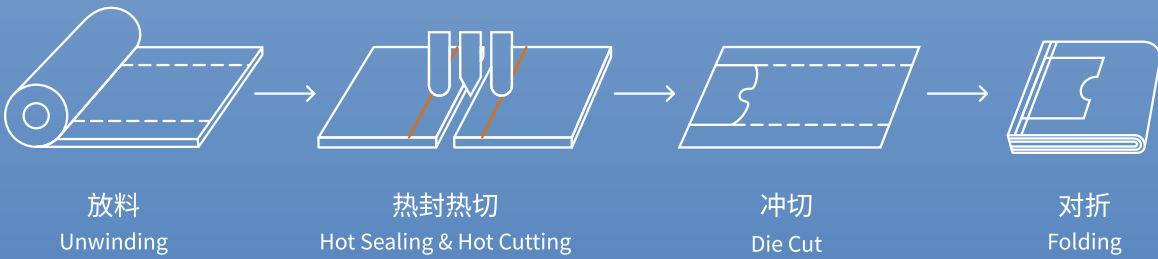
总功率
Total Power
↓
11kW

入料尺寸
Max. Upload Film Roll Size
↓
800mm

产品介绍
高速双线背心袋制袋机，整机全自动运行，配备自动 EPC 纠偏控制系统、浮动辊自动速度与张力控制系统及摆臂张力控制放卷系统。

DESCRIPTION
High speed 2-line vest handle T-shirt bag. Equipped with a fully automatic system including automatic EPC deviation rectification, dancer cylinder-based automatic speed and tension control, and swing arm tension control unwinding.

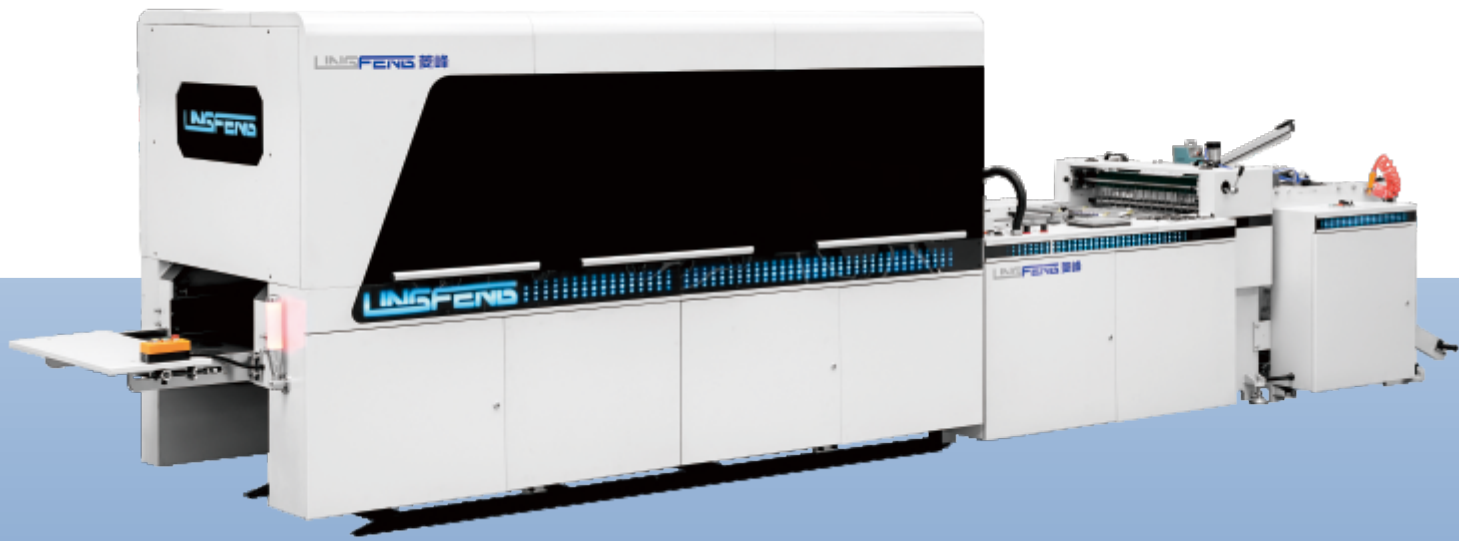
流程图
TECHNOLOGICAL
PROCESS



Model

GDFR-600/700

高速单线背心袋制袋机
High Speed Single Line T-shirt Bag Making Machine



适用原料
Suitable Materials
↓
HDPE, LDPE, LLDPE,
PP, PBAT+PLA

制袋长度
Producing Length
↓
450-950mm

最大生产速度
Max. Producing Speed
↓
250circles/min

薄膜厚度
Film Thickness
↓
0.010
-0.040mm

入料尺寸
Max. Upload
Film Roll Size
↓
850mm

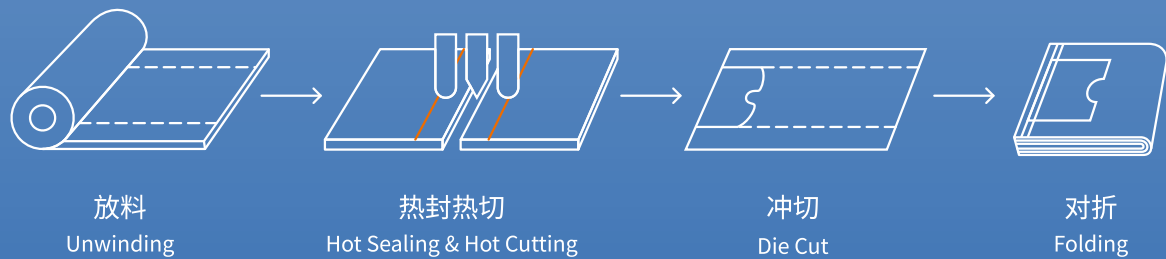
产品介绍
大规格背心袋专用制袋机，专为宽幅、长尺寸、厚膜背心袋研发设计，设备针对性强，成型精度高，满足大尺寸包装袋的生产需求。

DESCRIPTION
1 lines vest handle T-Shirt bag. Special design for big width, big length, and high thickness bags.

最大制袋宽度
Max. Bag Width
↓
GDFR-600:
500mm
GDFR-700:
600mm

总功率
Total Power
↓
GDFR-600:
7kW
GDFR-700:
8kW

流程图
TECHNOLOGICAL
PROCESS



Model

GDFR-800+G

高速单线背心袋制袋机带插边装置
High Speed Single Line T-shirt Bag Making Machine with Inline Gusset

适用原料
Suitable Materials
↓
HDPE, LDPE, LLDPE,
PP, PBAT+PLA

最大制袋宽度
Max. Bag Width
↓
700mm

制袋长度
Producing Length
↓
450-850mm

插边宽度
Gusset Width
↓
50-150mm

最大生产速度
Max. Producing Speed
↓
250circles/min

薄膜厚度
Film Thickness
↓
0.010
-0.040mm

总功率
Total Power
↓
7kW

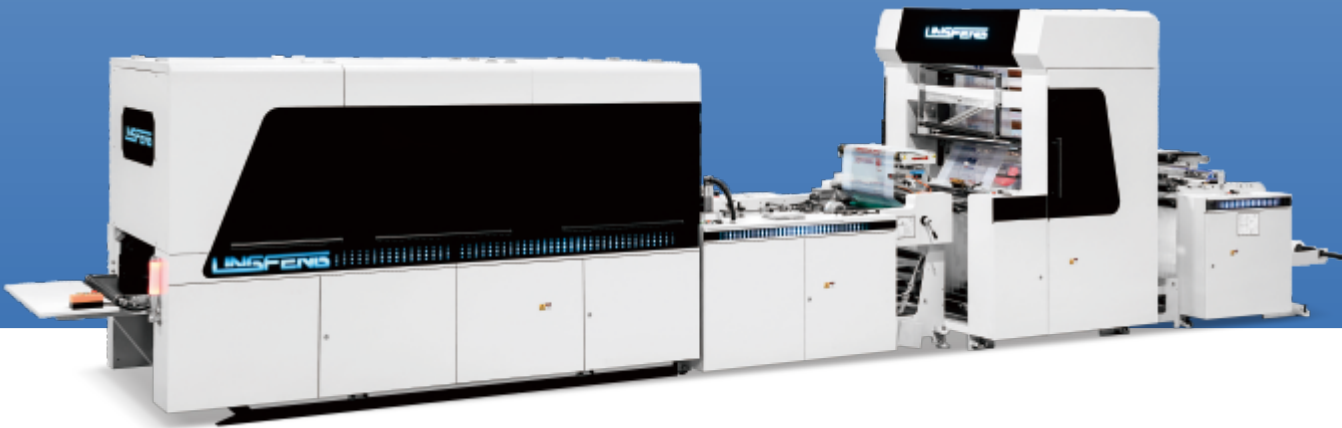
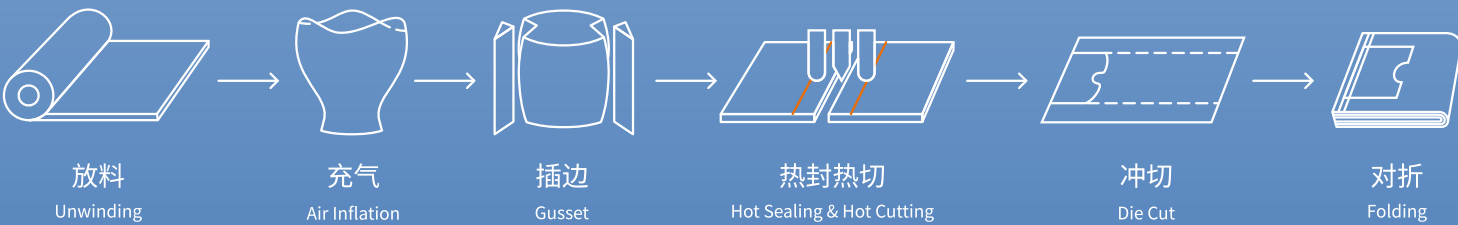
入料尺寸
Max. Upload
Film Roll Size
↓
850mm

入料宽度
Max. Upload
Film Roll Width
↓
1000mm

产品介绍
单线背心袋制袋机，配备一体化在线插边装置，整机全自动化运行，配备自动 EPC 纠偏系统、浮动辊式自动速度与张力控制系统，以及摆臂张力控制放卷系统，实现插边、制袋一体化高效生产。

DESCRIPTION
1 lines vest handle T-Shirt bag with built-in inline gusset device. Operating in fully automatic system includes automatic EPC deviation rectification control system, automatic speed and tension control by dancer cylinders system, and swing arm tension control unwinding system.

流程图
TECHNOLOGICAL PROCESS



Model

GDFR-400X3

高速三线背心袋制袋机
High Speed Three Lines T-Shirt Bag Making Machine



适用原料
Suitable Materials
↓
HDPE, LDPE, LLDPE,
PP, PBAT+PLA

最大制袋宽度
Max. Bag Width
↓
320mmX3

制袋长度
Producing Length
↓
300-700mm

最大生产速度
Max. Producing Speed
↓
280circles/min

薄膜厚度
Film Thickness
↓
0.010
-0.040mm

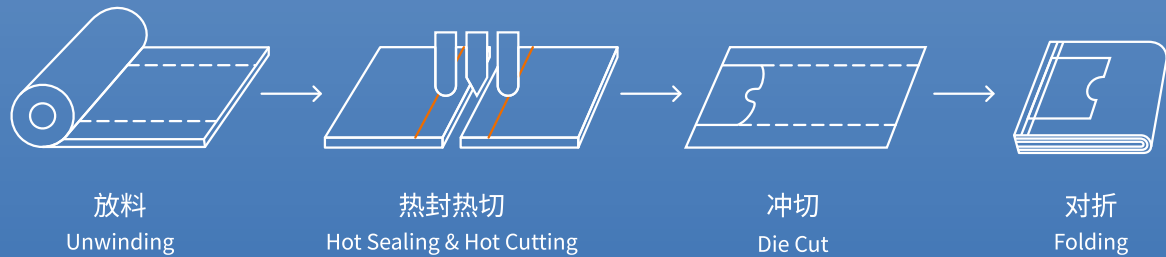
总功率
Total Power
↓
13kW

入料尺寸
Max. Upload
Film Roll Size
↓
800mm

产品介绍
高速三线背心手提袋制袋机，独家专利热切热封技术，兼容 HDPE、LDPE、PLA、PBAT 等多种可降解材料。

DESCRIPTION
High Speed 3-line vest handle T-shirt bag. Featuring an exclusive patented hot cutting and sealing process, compatible with a wide range of materials such as HDPE, LDPE, PLA and PBAT (biodegradable).

流程图
TECHNOLOGICAL
PROCESS



Model

GDFR-300X4

高速双线/四线背心袋制袋机
High Speed Double Lines/Four Lines T-shirt Bag Making Machine

适用原料
Suitable Materials
↓
HDPE, LDPE, LLDPE,
PP, PBAT+PLA

最大制袋宽度
Max. Bag Width
↓
500mmX2
240mmX4

制袋长度
Producing Length
↓
300-700mm

最大生产速度
Max. Producing Speed
↓
280circles/min

薄膜厚度
Film Thickness
↓
0.010
-0.040mm

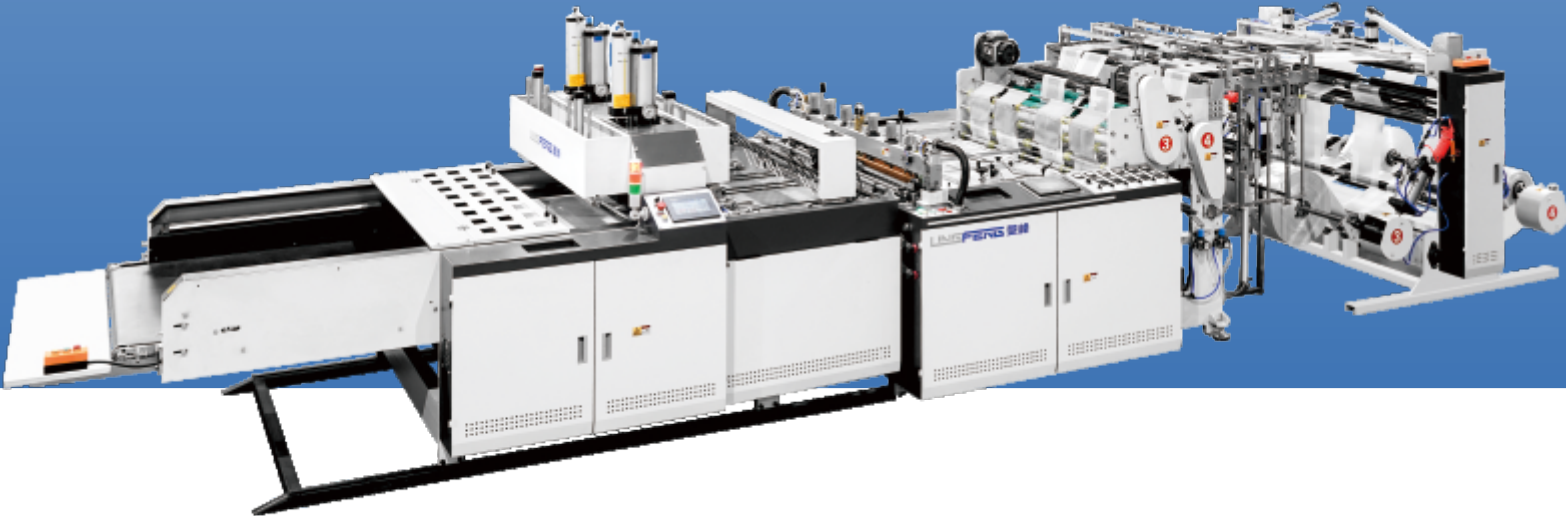
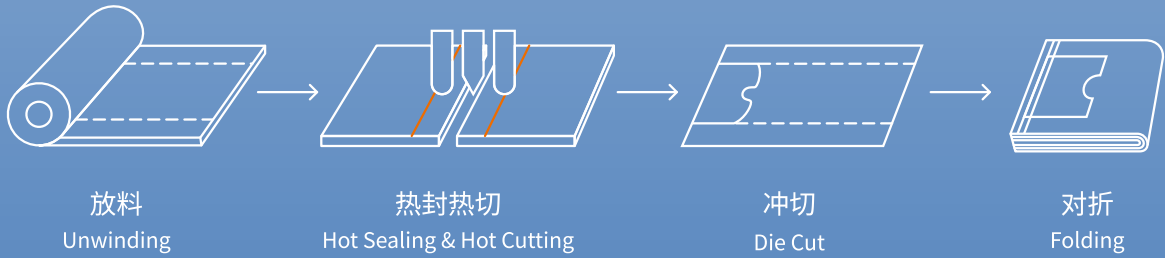
总功率
Total Power
↓
17kW

入料尺寸
Max. Upload
Film Roll Size
↓
800mm

产品介绍
全新升级款高速多线背心袋制袋机，支持双线 / 四线自由切换生产。创新工艺可实现双色印刷袋热切热封成型，亦可加工四线空白背心袋，一机多用，大幅提升设备利用率与生产灵活性。

DESCRIPTION
4 lines vest handle T-Shirt bag. New designed super high speed of practical type T-Shirt bag making machine. Multi-lines design for two color printed bags cutting & sealing method or four white bags cutting & sealing method.

流程图
TECHNOLOGICAL
PROCESS



Model

LFFD-1600+G+S

高速飞刀式多线
底封袋制袋机带热熔边和插边装置

High Speed Multi-Lines Bottom Sealing Bag Making Machine
By Flying Knife System with Inline Hot-Slitting and Side Gusset Devices



底封制袋机系列
BOTTOM SEALING BAG MAKING MACHINE

最大制袋宽度
Max. Bag Width
1500mm
700mmx2
450mmx3
330mmx2

制袋长度
Producing Length
200-2000mm

最大生产速度
Max. Producing Speed
70circles/min

薄膜厚度
Film Thickness
0.030
-0.60mm

总功率
Total Power
15kW

入料尺寸
Max. Upload
Film Roll Size
1000mm

入料宽度
Max. Upload
Film Roll Width
1800mm

插边宽度
Gusset Width
50-150mm

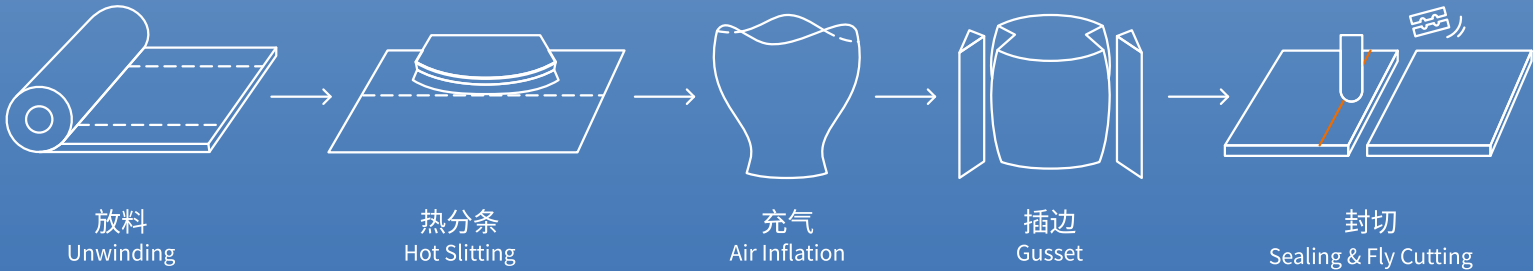
产品介绍

伺服电机飞刀裁切搭配上下电热丝加热封合，密封线强度高、耐撕扯。设备内置在线热熔分切装置，可将大卷薄膜分切为多线同步生产，集成在线插边装置，搭载自动张力与速度控制系统，实现多规格、多线底封袋一体化高效生产。

DESCRIPTION

Using the design with flying knife cutting off by servo motor. The sealing design is heated by two-sided heating wires, to achieve a strong sealing line. Built-in inline hot-slitting devices to slit big jumbo roll into multi-lines. Inline side gusset device with automatic tension control and speed control.

流程图
TECHNOLOGICAL PROCESS



Model

LFFD-1100/1400/1600

高速飞刀式底封袋制袋机

High Speed Bottom Sealing
Bag Making Machine By Flying Knife System

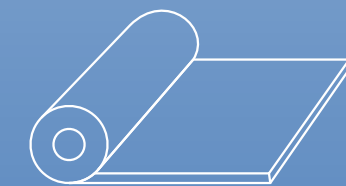


适用原料
Suitable Materials
↓
HDPE, LDPE,
LLDPE, PP

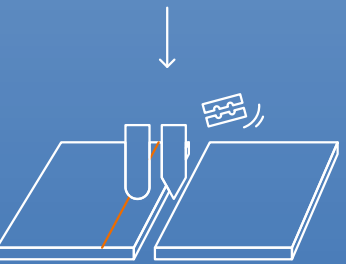
薄膜厚度
Film Thickness
↓
0.030
-0.60mm

入料尺寸
Max. Upload
Film Roll Size
↓
800mm

流程图
TECHNOLOGICAL PROCESS



放料
Unwinding



封切
Sealing & Fly Cutting

最大制袋宽度
Max. Bag Width
↓
LFFD-1100: 1000
LFFD-1400: 1300
LFFD-1600: 1500
LFFD-1700: 1600

制袋长度
Producing Length
↓
LFFD-1100: 200-2000mm
LFFD-1400: 200-2500mm
LFFD-1600: 200-3000mm
LFFD-1700: 200-3000mm

最大生产速度
Max. Producing Speed
↓
LFFD-1100: 80circles/min
LFFD-1400: 70circles/min
LFFD-1600: 70circles/min
LFFD-1700: 60circles/min

总功率
Total Power
↓
LFFD-1100: 8kW
LFFD-1400: 11kW
LFFD-1600: 13kW
LFFD-1700: 15kW

Model

LF-DF

全自动整本对折机

Fully Automatic Folding Machine for
Bottom Sealing Bag Making Machine

对折长度
Folding Length
↓
500-1700mm

对折宽度
Folding Width
↓
According to Cutting
Machine Width

总功率
Total Power
↓
3kW

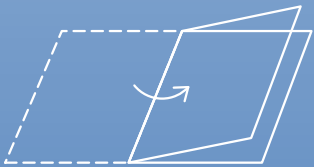
产品介绍

专为底封袋设计的全自动对折设备,可实现包装袋的双层精准对折,折边平整无偏差,搭配底封袋制袋机使用,提升产品成型美观度与后续加工效率。

DESCRIPTION

Machine designed for fold bags double times.

流程图
TECHNOLOGICAL
PROCESS



对折
Folding



Model

LDF-1000/1200+SZ

全自动垃圾袋折叠制袋机
Automatic GARBAGE BAG MAKING & FOLDING MACHINE



产品介绍

集底封袋制袋与折叠功能于一体的全自动设备,可对成品底封袋进行三折/四折加工,最高支持五折工艺,将包装袋折叠为小规格尺寸,便于收纳与使用,是垃圾袋生产的专属高效设备。

DESCRIPTION

This machine is used for bottom sealing bag and folds bag into small size by three or four times (maximum five times).

最大制袋宽度
Max. Bag Width

↓

LDF-1000+SZ:
900mm
LDF-1200+SZ:
1100mm

制袋长度
Producing Length

↓

LDF-1000+SZ:
700-1200mm
LDF-1200+SZ:
700-1300mm

最大生产速度
Max. Producing Speed

↓

30-150circles/min

薄膜厚度
Film Thickness

↓

0.010
-0.110mm

总功率
Total Power

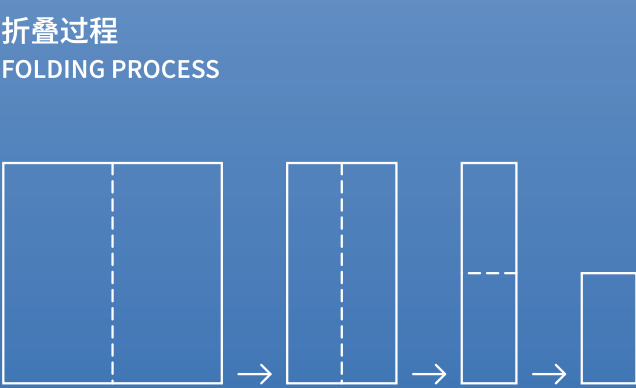
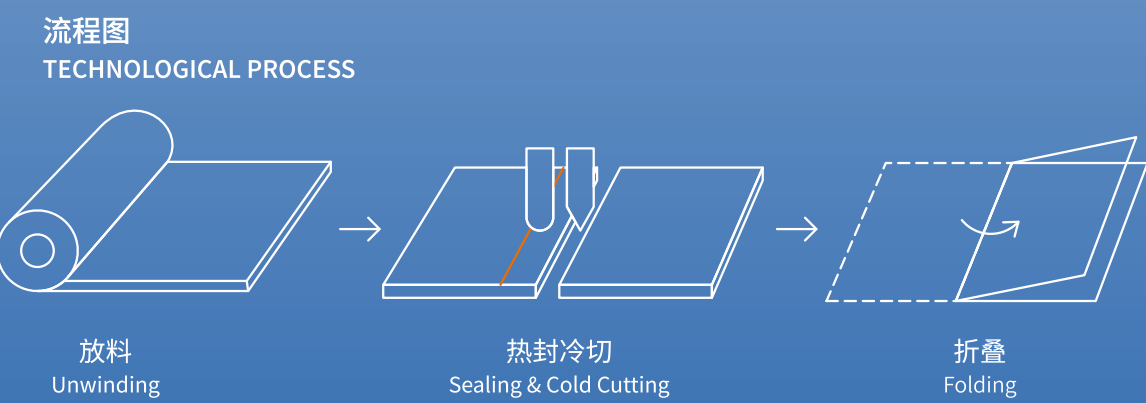
↓

6kw

机器重量
Weight

↓

LDF-1000+SZ:
1800kg
LDF-1200+SZ:
2200kg



底封制袋机系列
BOTTOM SEALING
BAG MAKING MACHINE

Model

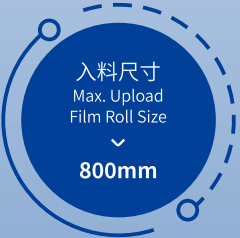
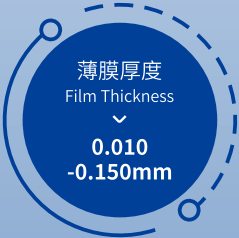
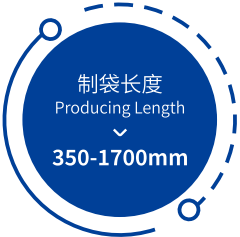
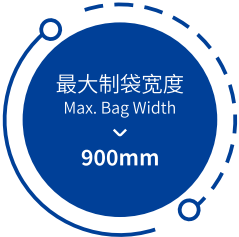
LDF-1000TS+D

无拉伸热封冷切底封袋制袋机
Tensionless Bottom Sealing Cold Cutting Bag Making Machine

Model

LDF-1000

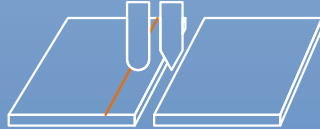
双层塑料袋封切机
Double Layers Plastic Bag Cutting and Sealing Making Machine



流程图
TECHNOLOGICAL
PROCESS



放料
Unwinding



热封冷切
Sealing & Cold Cutting

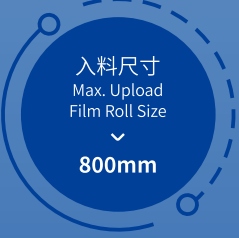
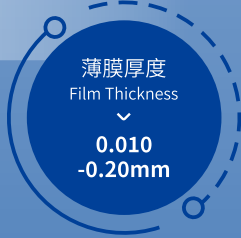
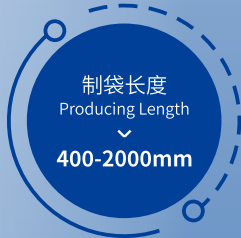
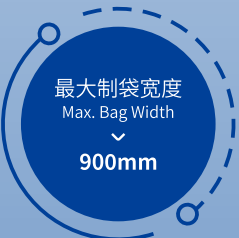
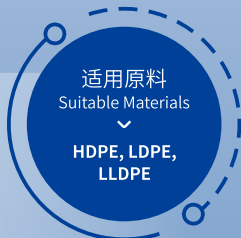
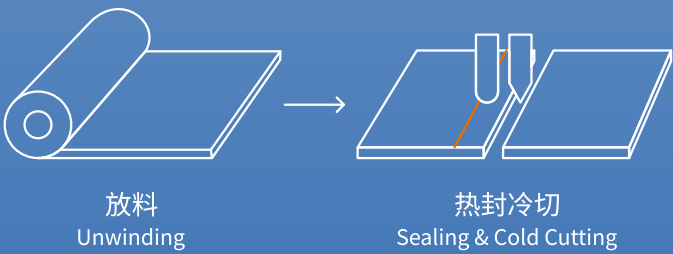
产品介绍

采用伺服驱动无拉伸系统，搭配热封冷切工艺打造无拉伸底封袋，有效避免薄膜拉伸变形，独立伺服驱动热封刀。创新设计前后双伺服牵引电机，实现实用型无拉伸制袋作业；整机全自动化运行，配备浮动辊式自动速度与张力控制系统、摆臂张力控制放卷系统，运行稳定。

DESCRIPTION

Tensionless bottom seal bag by hot sealing and cold cutting method in tensionless servo driving system. New designed back and front two servo pulling motors to reach of practical type tensionless bag making machine. Operating in fully automatic system includes automatic speed and tension control by dancer cylinders system, and swing arm tension control unwinding system.

流程图
TECHNOLOGICAL PROCESS



产品介绍

双层热封冷切底封袋制袋机，专为大宽幅、长尺寸包装袋研发设计，设备成型精度高，封合牢固，满足大规格双层底封袋的生产需求。

DESCRIPTION

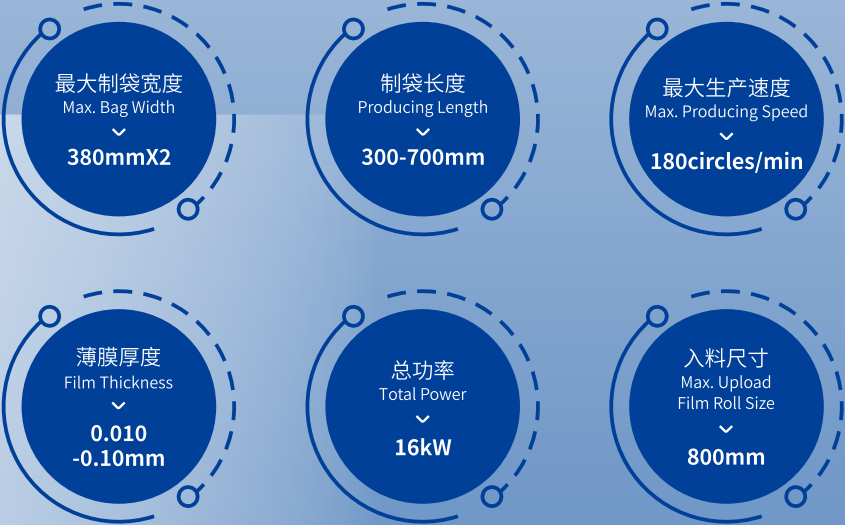
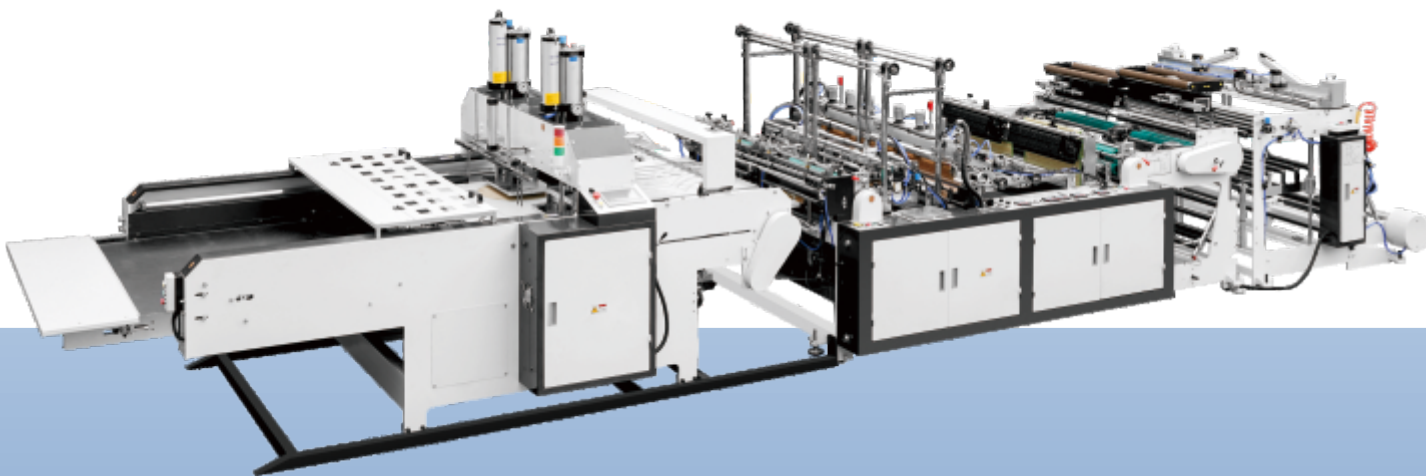
Double layers hot sealing and cold cutting bottom seal bag making machine. Special design for big width, big length bags.



Model

LDFP-450X2TS

双线无拉力式热封冷切手提底封袋制袋机
Double Lines Tensionless Bottom Sealing Bag Making Machine



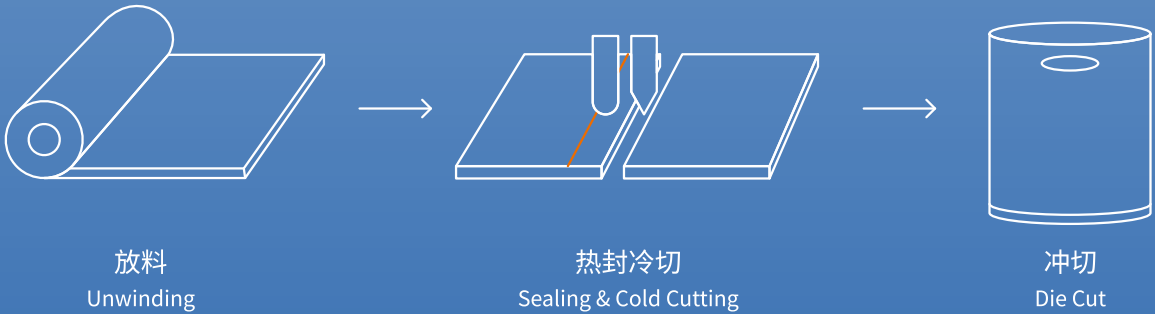
产品介绍

双线手提底封袋专用制袋机。创新设计前后四伺服送料电机，实现无拉力精准制袋；整机全自动化运行，配备自动 EPC 纠偏系统、浮动辊式自动速度与张力控制系统、摆臂张力控制放卷系统，双线同步生产，效率翻倍。

DESCRIPTION

2 lines fingers handle bottom seal bag by hot sealing and cold cutting method in tensionless servo driving system. New designed back and front four servo feeding motors to reach of practical type tensionless handle bag making machine. Operating in fully automatic system includes automatic EPC deviation rectification control system, automatic speed and tension control by dancer cylinders system, and swing arm tension control unwinding system.

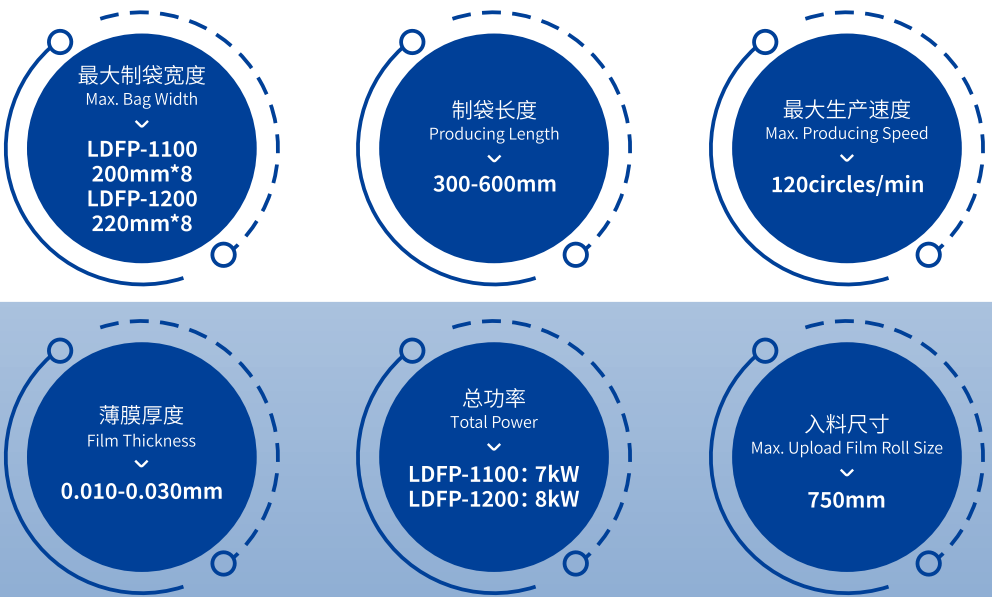
流程图
TECHNOLOGICAL
PROCESS



Model

LDFP-1100/1200

双层多线塑料袋封切机
Double Layers Multi-Lines Plastic Bag Cutting and Sealing Making Machine with Automatic Punch Machine



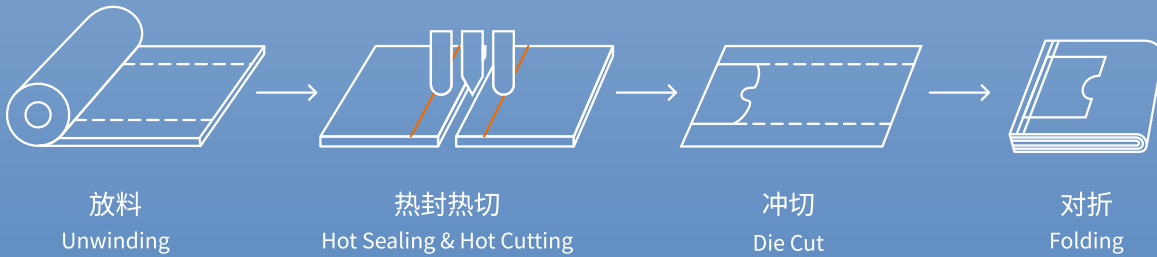
产品介绍

双层多线热封冷切制袋机，搭载多组放料电机，可实现最多8线同步生产。设备集成在线自动冲孔机，冲孔精准、无毛刺，实现封切、冲孔一体化作业。

DESCRIPTION

Double layers hot sealing and cold cutting bottom seal bag making machine. Multiple feeding motor in producing maximum 8 bags at same time. Auto punch machine inline.

流程图
TECHNOLOGICAL
PROCESS



Model

LDF-1000H+DS

高速双层四线底封袋制袋机带电动升降架

High Speed Double Layers Four Lines Bottom Sealing Bag Making Machine with Automatic Motor Rolls Lift



最大制袋宽度
Max. Bag Width
400mm*4

制袋长度
Producing Length
300-800mm

最大生产速度
Max. Producing Speed
180circles/min

薄膜厚度
Film Thickness
0.010
-0.030mm

总功率
Total Power
11kW

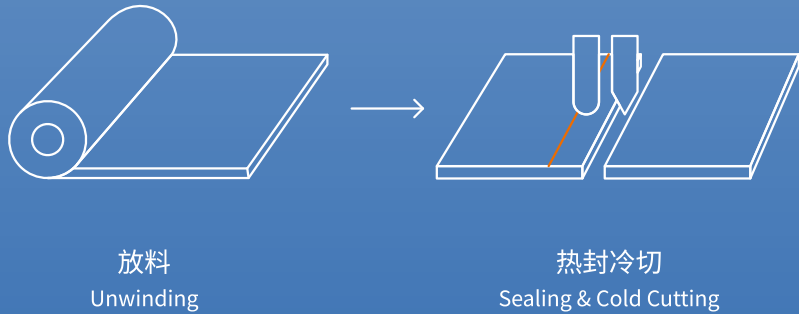
产品介绍

高速双层多线热封冷切制袋机，配备浮动辊张力控制系统。后放料架配置电动升降架，上料便捷省力。上下双层同步生产，高速多线生产，产能翻倍。

DESCRIPTION

High-speed double-layer multi-line heat-sealing & cold-cutting bag making machine, equipped with a floating roller tension control system. The rear unwinding stand is fitted with an electric lifting frame for convenient and labor-saving material loading. With synchronous production on the upper and lower layers and high-speed multi-line operation, the production capacity is doubled.

流程图
TECHNOLOGICAL
PROCESS



Model

LDF-600+TS+LH

全自动底封软手把袋制袋机

Automatic Bottom Sealing with Soft Loop Handle Bag Making Machine

最大制袋宽度
Max. Bag Width
250-550mm

制袋长度
Producing Length
350-600mm

最大生产速度
Max. Producing Speed
60circles/min

薄膜厚度
Film Thickness
0.050
-0.20mm

总功率
Total Power
11kW

入料尺寸
Max. Upload
Film Roll Size
800mm

软手把长度
Soft Handle Length
350-360mm

软手把宽度
Soft Handle Width
25-50mm

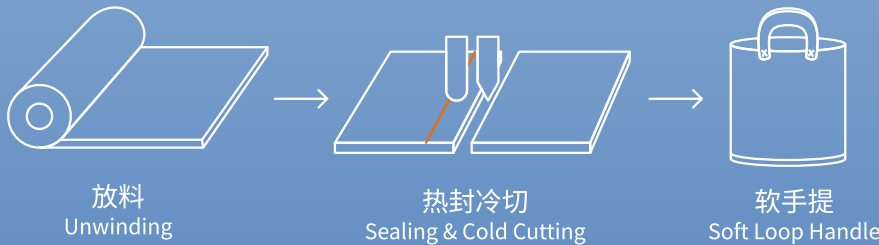
产品介绍

全新升级款全自动底封软手把袋制袋机，集成热合软手把成型装置。原料适配 HDPE、LDPE 薄膜。

DESCRIPTION

Newly developed and improved fully automatic bottom-sealing bag making machine with heat-softened handles. Features fully automated production line design to reduce labor requirements. Applicable to raw materials: HDPE and LDPE.

流程图
TECHNOLOGICAL
PROCESS



Model

BF-800+WK+CK

全自动风车式收集边孔袋制袋机

Full Automatic High Speed Wicket Bag Making Machine
with Auto Windmill Collection System

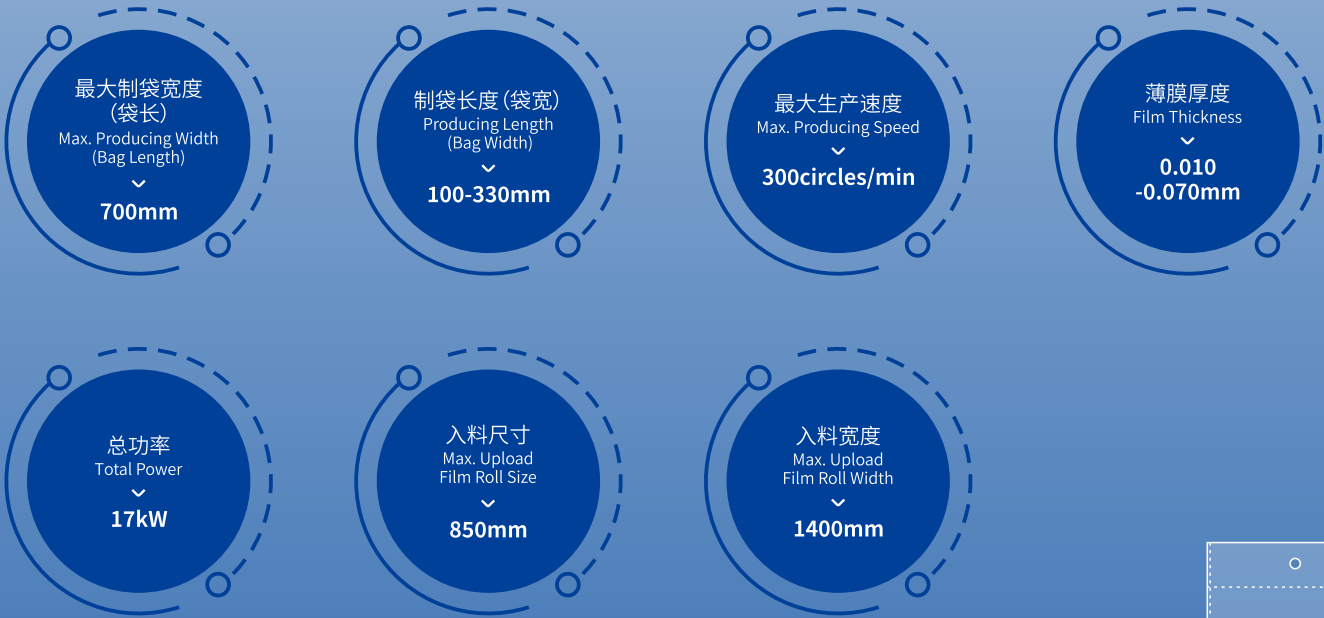


产品介绍

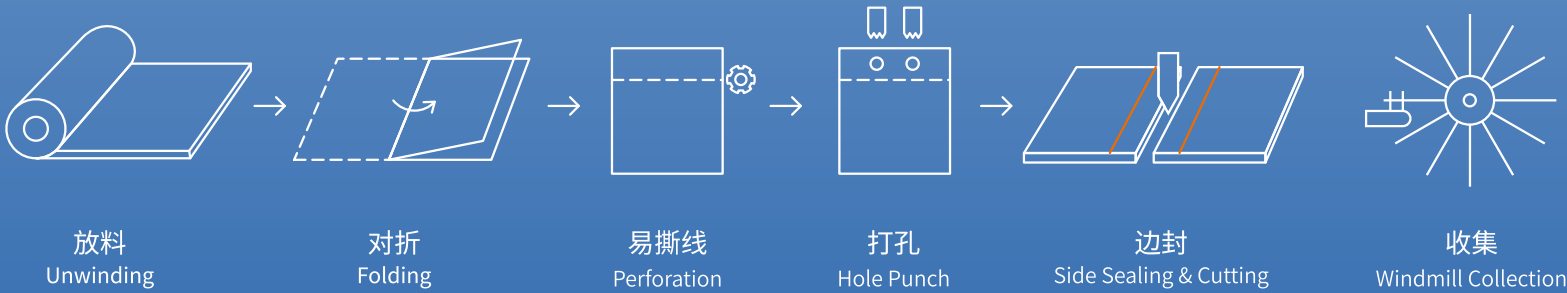
高速边封边孔袋制袋机，搭配全自动风车式旋转吸臂收集装置，收袋方便快捷，高速生产。可生产面包袋，鸡肉袋，边孔袋等。可增加配置用于生产欧式尿布袋，快递袋，方底吐司袋等。

DESCRIPTION

High Speed Side Sealing Wicket Bag Making Machine, equipped with a fully automatic windmill-type rotary suction arm collecting device for fast and convenient bag collection and high-speed production. It is suitable for producing bread bags, chicken bags, side hole bags and other products. Additional configurations are available for manufacturing European-style diaper bags, courier bags, square-bottom toast bags and more.



流程图 TECHNOLOGICAL PROCESS



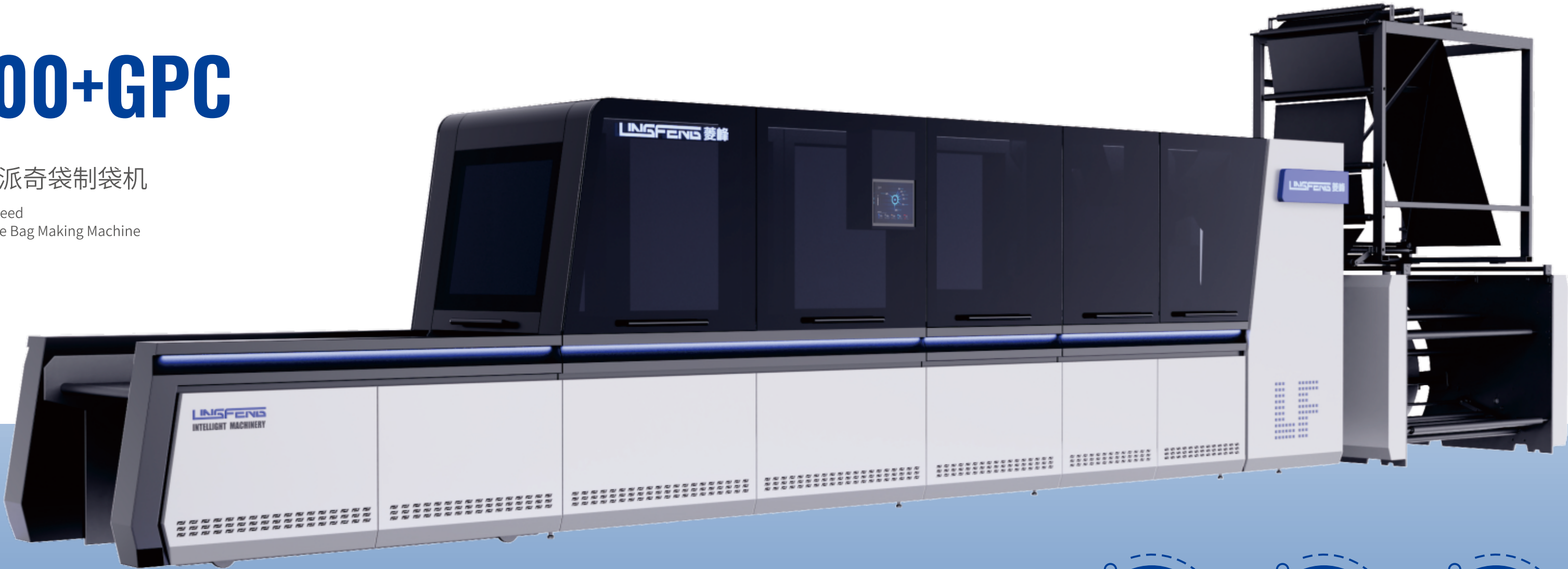
边封制袋机系列
SIDE SEALING BAG MAKING MACHINE

Model

BF-800+GPC

全自动高速
内部胶贴补丁派奇袋制袋机

Fully Automatic High Speed
Inside Glue Patch Handle Bag Making Machine



产品介绍

边封派奇袋制袋机，集成全自动内部涂胶装置补丁贴合、内部胶贴定位一体成型工艺。

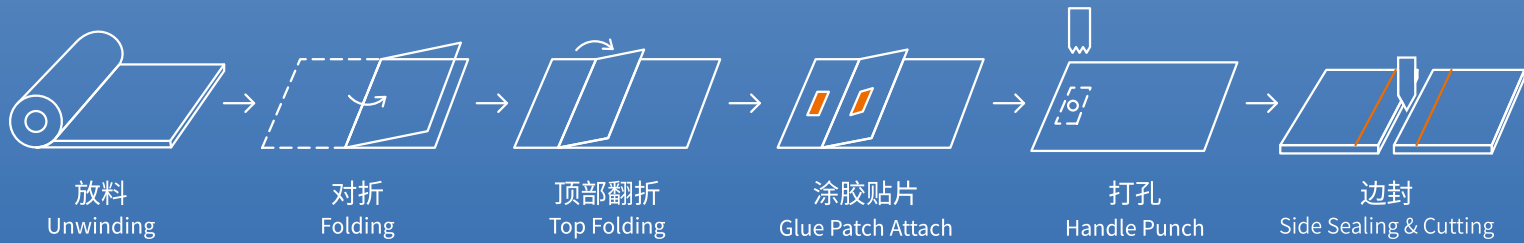
DESCRIPTION

Adhesive Patch Bag Making Machine with fully automatic operation, integrating patch laminating and adhesive positioning in one process. Features precise and firm patch laminating, flat and non-warping adhesive bonding.

边封制袋机系列 SIDE SEALING BAG MAKING MACHINE



流程图 TECHNOLOGICAL PROCESS



Model

LFSD-880+G

全自动高速马鞍袋制袋机
Full Automatic High Speed Double Lines Wicket
Bag Making Machine

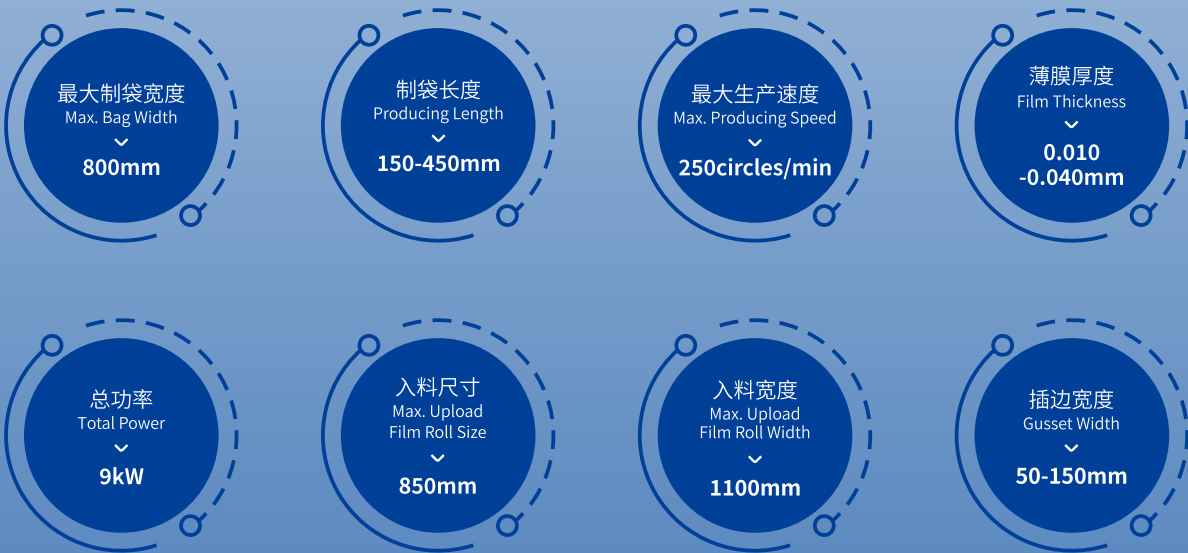


产品介绍

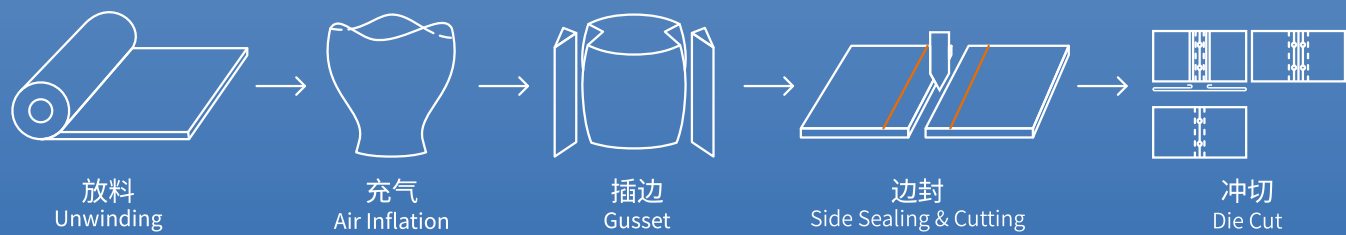
边封马鞍袋专属制袋设备，采用机械手自动收料、液压缸冲孔成型工艺。
一机多功能制袋，可加工单双杯奶茶袋、马鞍袋、手套袋等多种边封袋产
品，适配多行业包装需求。

DESCRIPTION

Exclusive design for side seal wicket bag. Automatic collecting by
manipulators and punch by hydraulic cylinders into wicket bags.
Multifunctional bag making, can making Double and single cups
milk tea bag, saddle bags, and glove bags,



流程图
TECHNOLOGICAL
PROCESS



边封制袋机系列
SIDE SEALING
BAG MAKING MACHINE

Model

LFMT-880/980

全自动高速单双杯奶茶袋制袋机

Full Automatic High Speed Milk Tea Bag Side/Sealing Bag Making Machine



产品介绍

饮品包装袋专属制袋设备，专为咖啡、奶茶等外卖饮品袋研发设计，可加工单杯、双杯饮品边封袋。搭载在线自动冲孔机，配备智能自动收废系统，实现制袋、冲孔、收废一体化作业。

DESCRIPTION

A special designed machine for especially beverages bag and drinks bags such as coffee and bubble tea take away plastic bags. Suitable for makes single cup and double cups beverage bags. With automatic online punch to punch a big jumbo bag into two bags with handle. And also with a special smart waste collection system.

最大制袋宽度
(袋长)
Max. Producing Width
(Bag Length)
160-380mm

制袋长度(袋宽)
Producing Length (Bag Width)
LFMT-880: 400mmx2
LFMT-980: 450mmx2

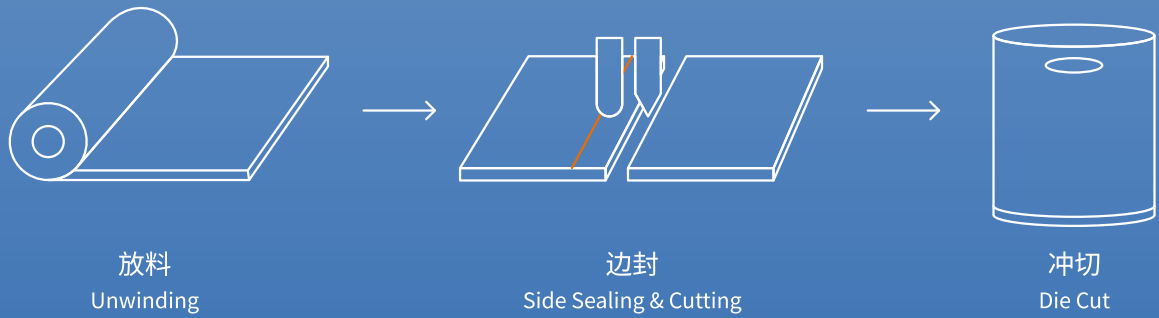
最大生产速度
Max. Producing Speed
220circles/min

薄膜厚度
Film Thickness
0.010
-0.040mm

总功率
Total Power
9kW

入料尺寸
Max. Upload
Film Roll Size
850mm

流程图 TECHNOLOGICAL PROCESS

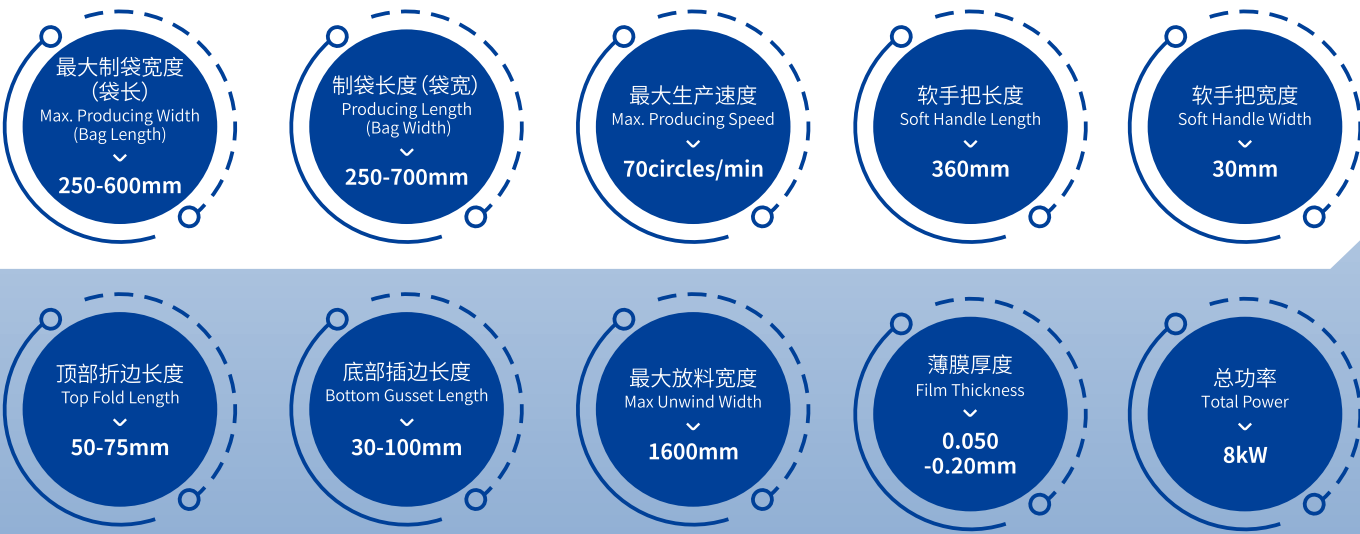


Model

BFLH-800

全自动边封软手把袋制袋机

Automatic Bottom Sealing with Soft Loop Handle Bag Making Machine



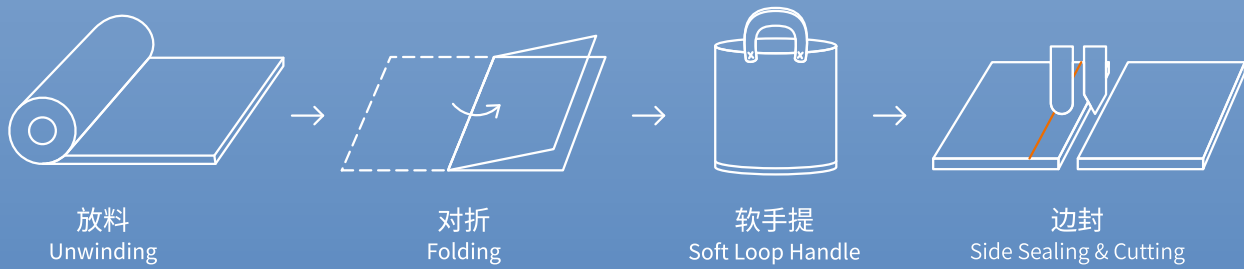
产品介绍

全自动多功能边封软手把袋制袋机，集成热合软手把成型装置，原料适配 HDPE、LDPE 薄膜。可选配内部派奇袋补片等装置实现多功能一体化生产。

DESCRIPTION

Fully Automatic Side-Seal Bag Making Machine with Soft Handle attachment device. Applicable materials: HDPE and LDPE.

流程图 TECHNOLOGICAL PROCESS

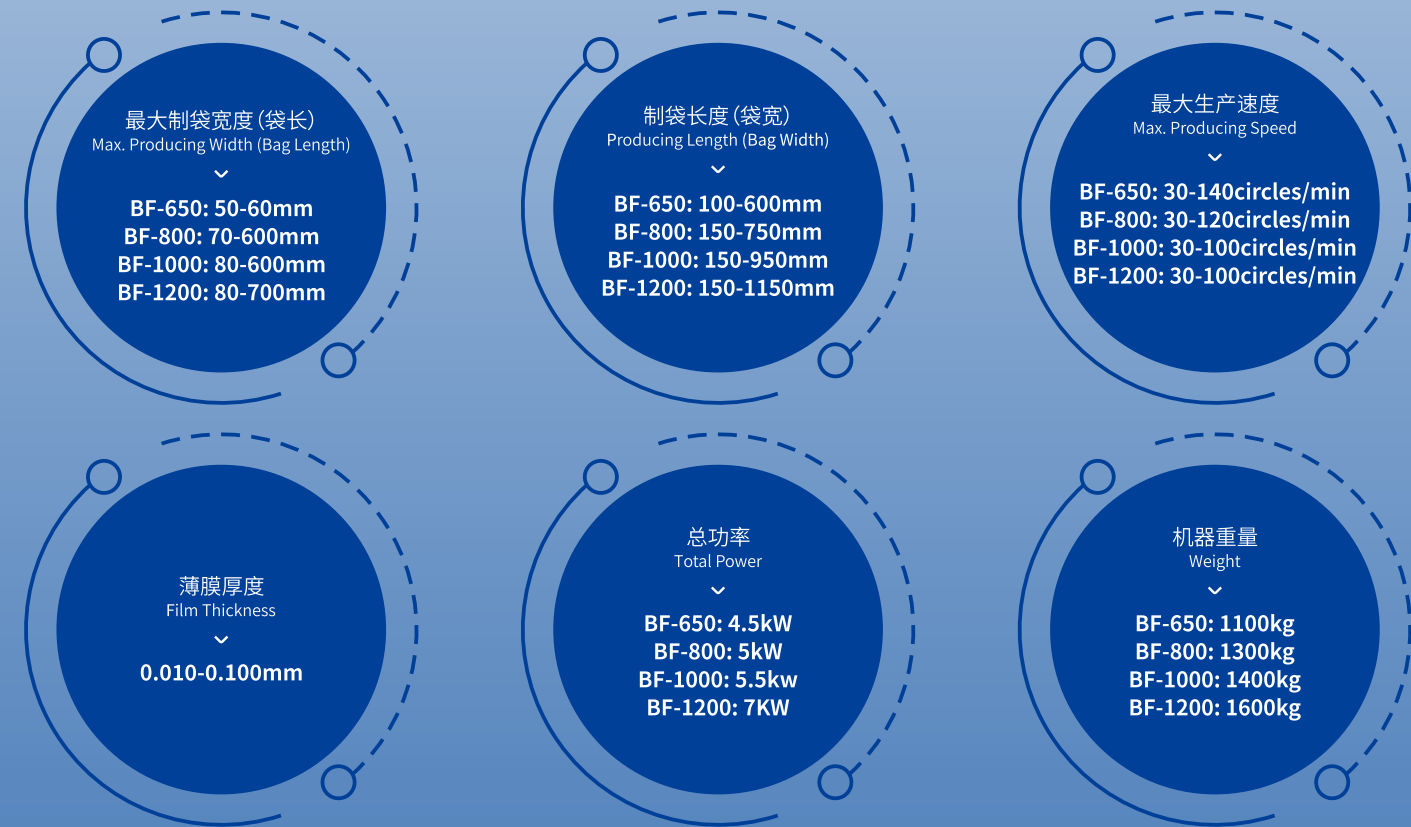
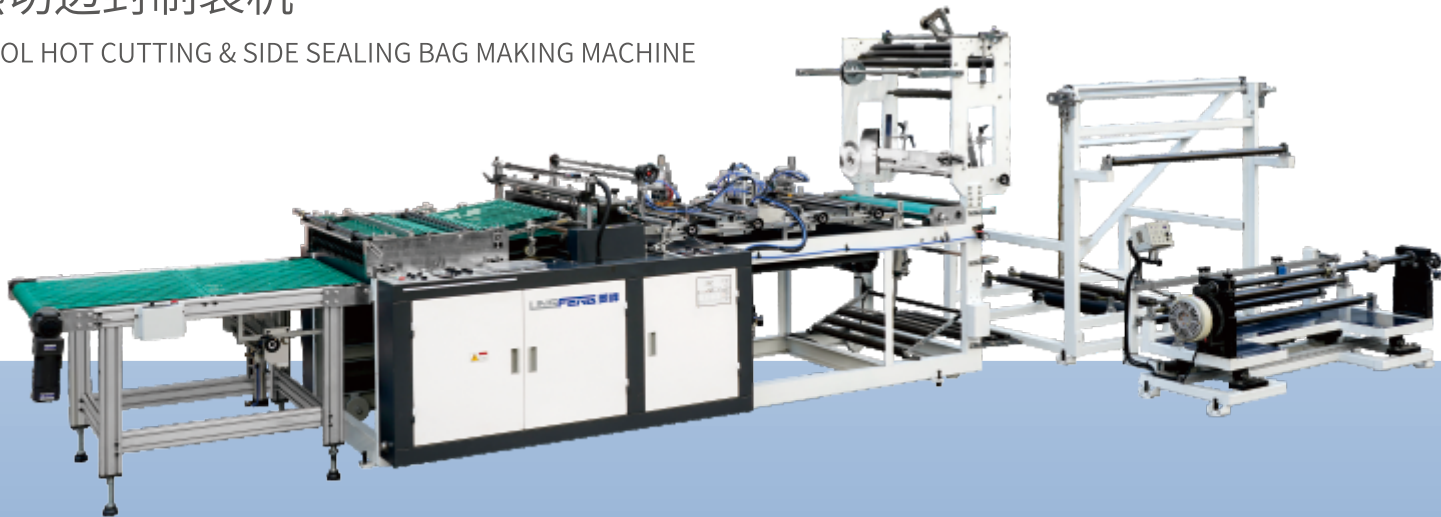


Model

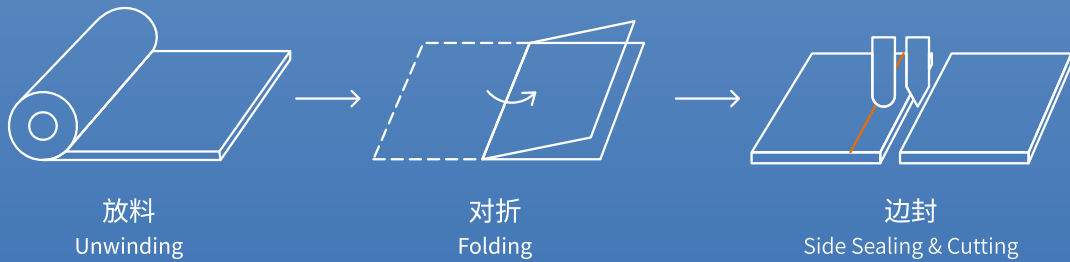
BF-650/800/1000/1200

电脑控制热切边封制袋机

COMPUTER CONTROL HOT CUTTING & SIDE SEALING BAG MAKING MACHINE



流程图
TECHNOLOGICAL
PROCESS

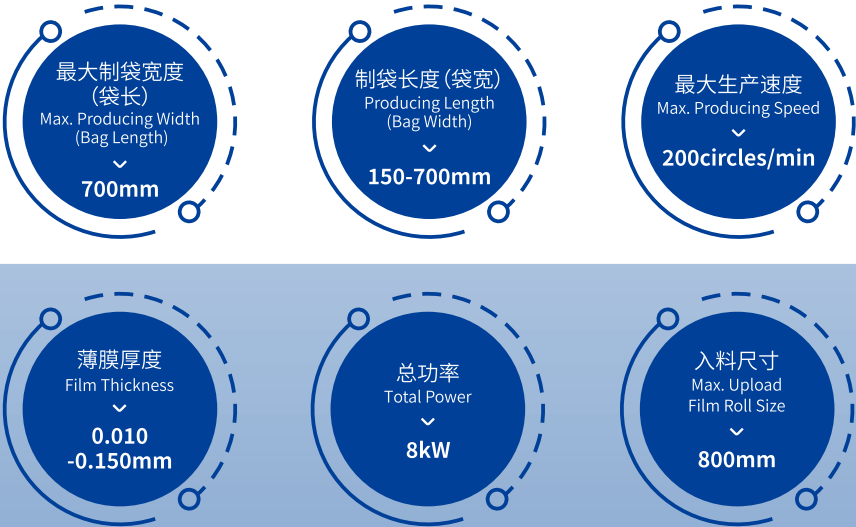


Model

BFKD-800

全自动快递袋制袋机

Automatic Courier Bag Making Machine



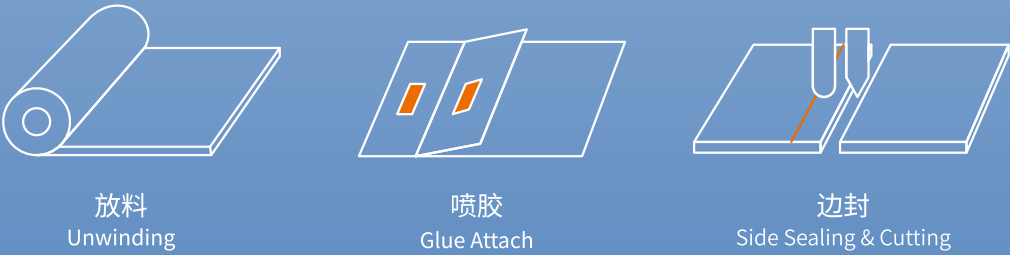
产品介绍

专业生产带贴胶的边封快递袋设备, 成型精度高, 贴胶牢固, 全自动断胶设计, 可满足各类快递物流包装需求。

DESCRIPTION

This side sealing express courier bag making machine is suitable for making express courier bag with glue tape. This side sealing express courier bag making machine is suitable for making express courier bag with glue tape.

流程图
TECHNOLOGICAL
PROCESS

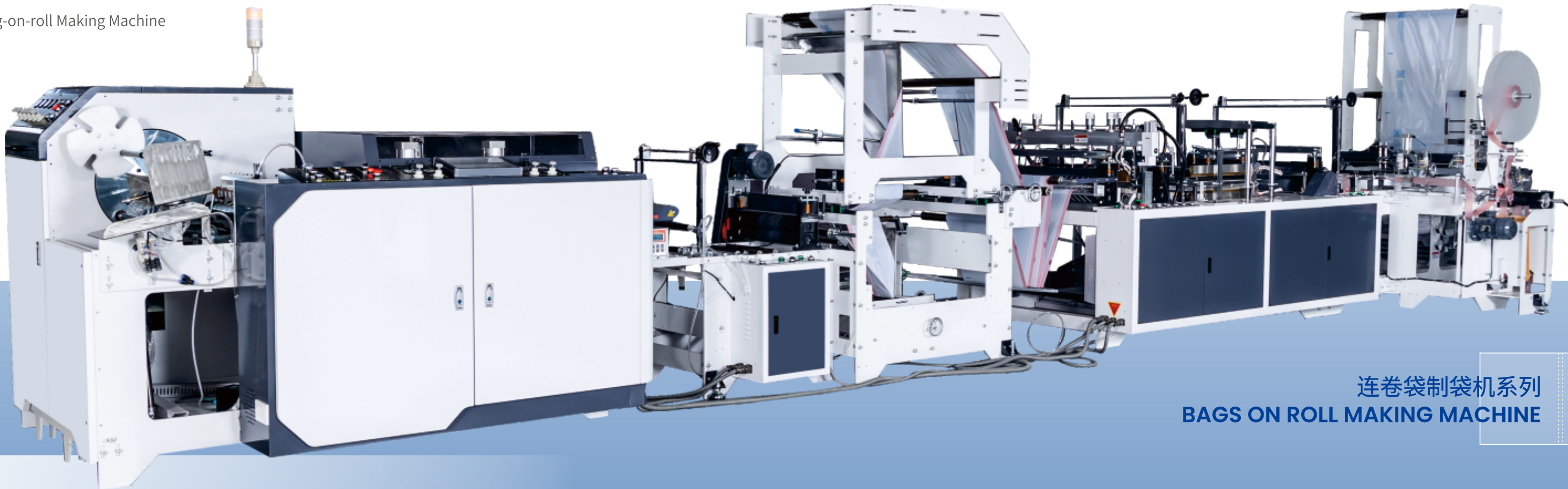


Model

AGIL-800/1000/1200

全自动抽取式连卷穿绳袋制袋机

Automatic Interleaf Draw Tape Bag-on-roll Making Machine



连卷袋制袋机系列
BAGS ON ROLL MAKING MACHINE

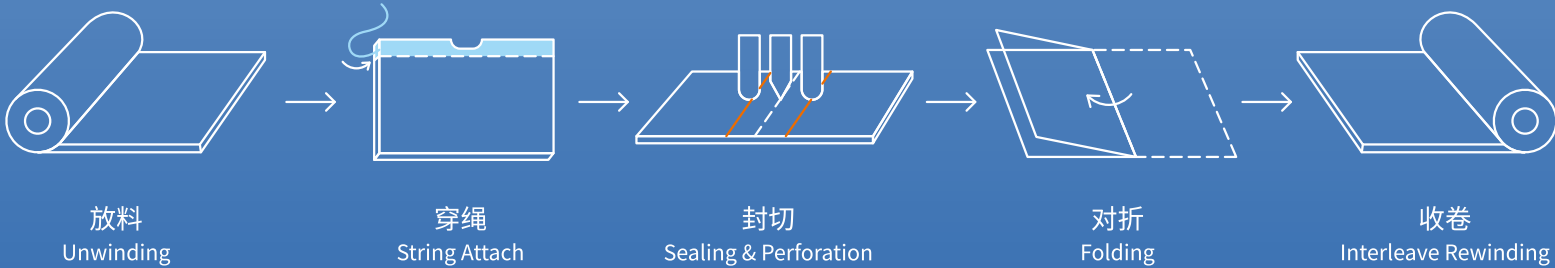
产品介绍

专业生产抽取式连卷穿绳袋的自动化设备，成品可实现抽取式包装，使用便捷，主要用于各类垃圾收纳包装场景。

DESCRIPTION

This equipment is used for producing interleaf draw tape bag on roll, this kind of bag can be packed as extractive packing.

流程图
TECHNOLOGICAL PROCESS



最大收卷直径
Max. Rewinding Diameter
150mm

抽绳宽度
Draw Tape Film Width
100mm

抽绳放卷直径
Draw Tape Film Unwinding Diameter
600mm

制袋宽度
Bag Width

AGGC-800: 400-650mm
AGGC-1000: 500-850mm
AGGC-1200: 500-1000mm

制袋长度
Producing Length

AGGC-800: 400-680mm
AGGC-1000: 400-880mm
AGGC-1200: 400-1080mm

最大生产速度
Max. Producing Speed

AGGC-800: 40-160circles/min
AGGC-1000: 40-120circles/min
AGGC-1200: 30-90circles/min

最大收卷宽度
Max. Rewinding Width

AGGC-800: 200mm
AGGC-1000: 300mm
AGGC-1200: 300mm

薄膜厚度
Film Thickness

HDPE: 0.006-0.040mm
LDPE: 0.015-0.050mm

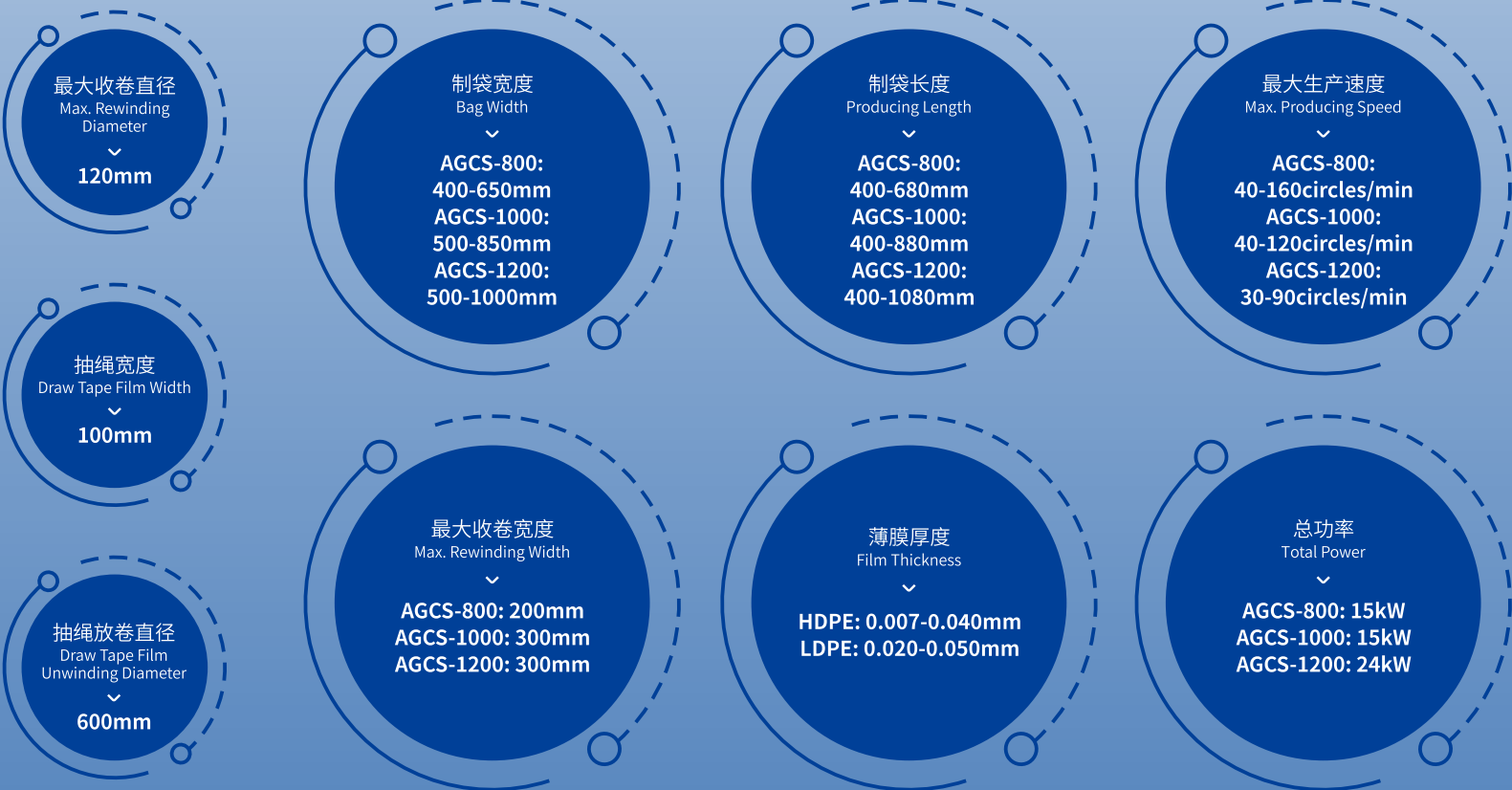
总功率
Total Power

AGGC-800: 20kW
AGGC-1000: 20kW
AGGC-1200: 22kW

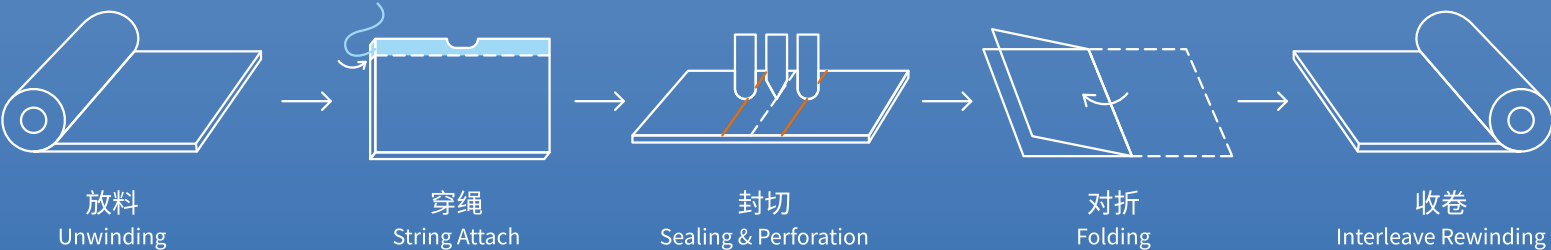
Model

AGCS-800/1000/1200/1300

全自动穿绳袋制袋机
Automatic Draw Tape Bag-On-Roll
Making Machine



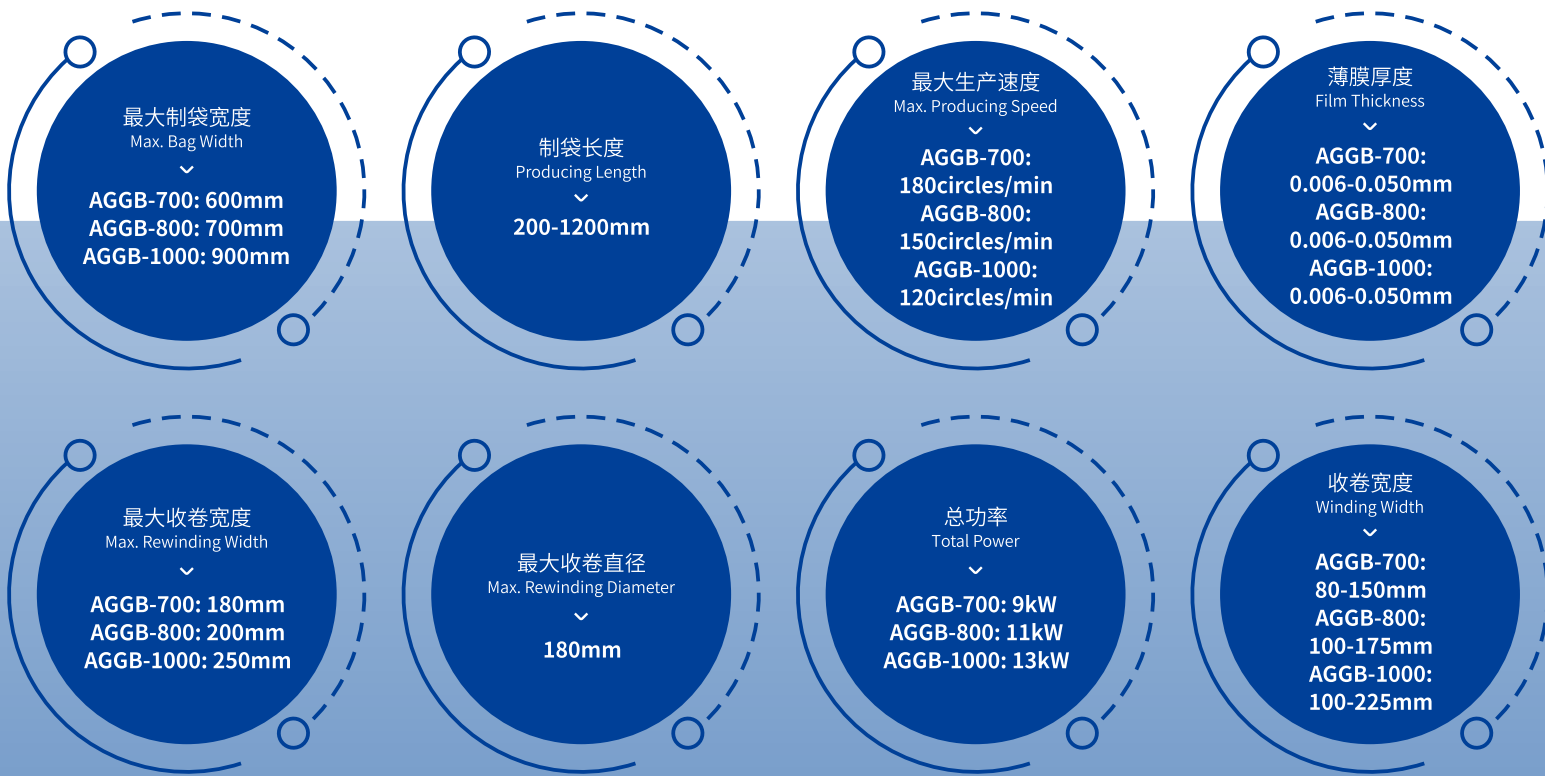
流程图
TECHNOLOGICAL PROCESS



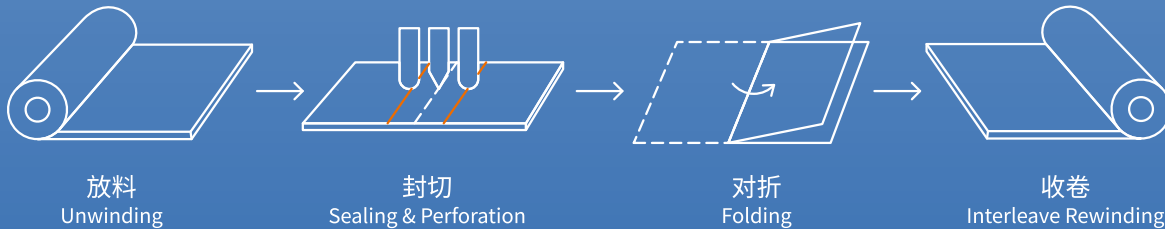
Model

AGGB-600/800/1000

全自动双对折连卷袋制袋机
Fully Automatic Double Folding Garbage
Bag-On-Roll Making Machine



流程图
TECHNOLOGICAL PROCESS



Model

AGZB-700+C

全自动C折连卷桌布制袋机
Fully Automatic C-Fold Table Cover Bag-On-Roll Making Machine

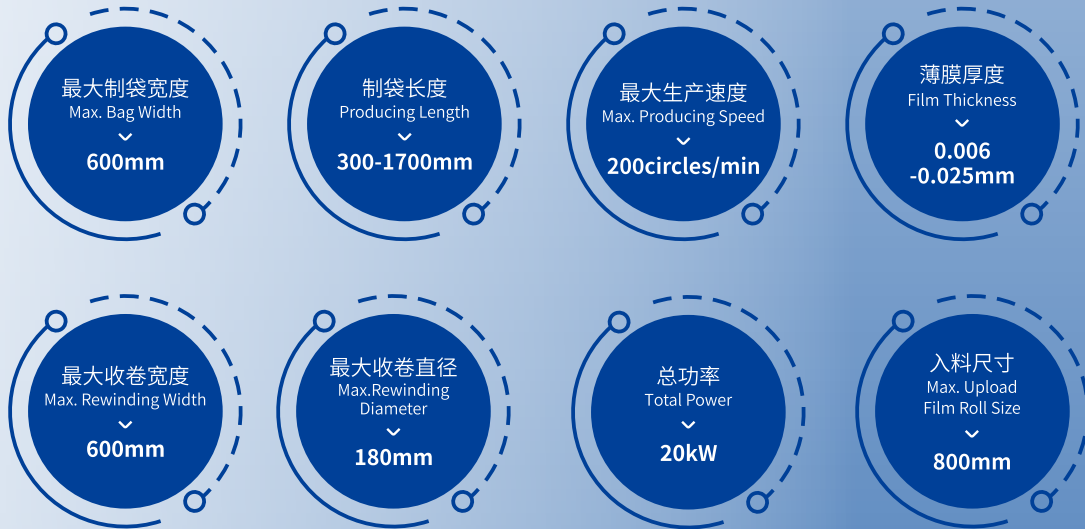


产品介绍

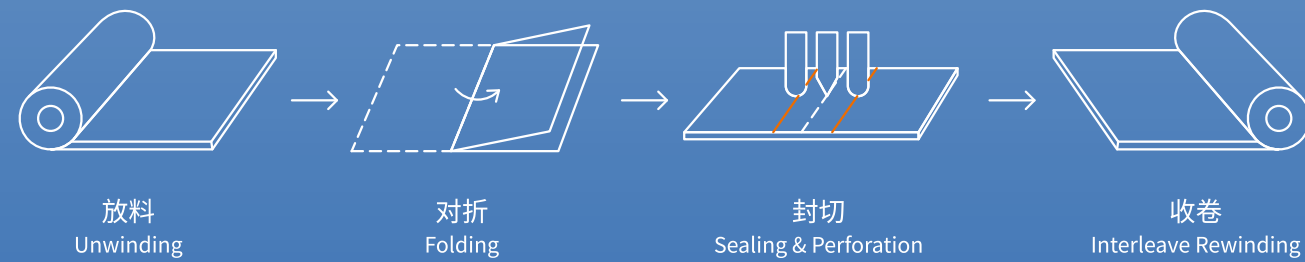
本机为全自动连卷桌布袋专用制袋设备，集成自动放卷、纠偏、热封点断、定长裁切与收卷成型一体化作业。适配多规格C折或对折桌布连卷袋量产。

DESCRIPTION

This fully automatic machine is specially designed for making rolled table cover bags. It integrates automatic unwinding, deviation correction, heat sealing, perforation, fixed length cutting and rewinding in one process. Suitable for production of various-sized C-Fold or V-Fold rolled table cover bags.



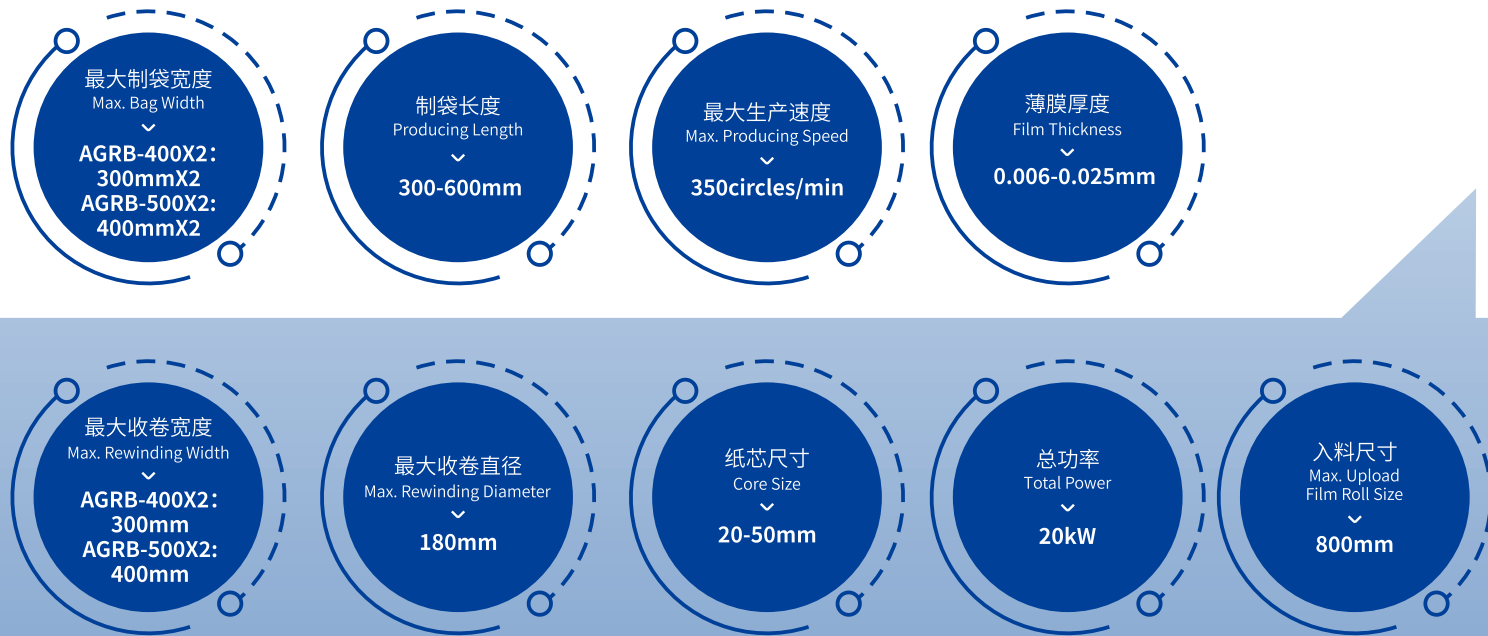
流程图 TECHNOLOGICAL PROCESS



Model

AGRB-400X2/500X2

全自动高速双线连卷袋制袋机
Fully Automatic High Speed Double Lines Bags with Core On Roll Making Machine



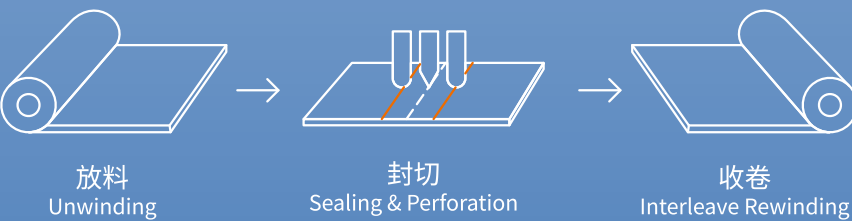
产品介绍

采用热封齿刀点断工艺，专业生产带纸芯 / PVC 芯连卷袋，可加工印刷、无印刷薄膜，适配 LDPE、HDPE 及再生料等多种原料。配备自动有芯换卷装置，实现无间断生产。

DESCRIPTION

This machine is hot sealing and perforation for bag rewinding with core. The material of bag is LDPE, HDPE and recycle materials. Designed for bag-on-roll bags with paper or PVC core production. With automatic roll changer to reach non-stop bag on roll change.

流程图 TECHNOLOGICAL PROCESS



Model

AGTB-400X2/500X2

全自动双通道背心连卷袋制袋机
Fully Automatic Double Lines T-Shirt Bag-On-Roll Making Machine



产品介绍

可同时生产平口连卷底封袋与连卷背心袋，配备有芯自动换卷装置，实现无间断作业。

DESCRIPTION

This machine is hot sealing and perforation for bag rewinding with core, which are suit for flat bottom seal bag and t-shirt bag making. Photocell applied for printed and non-print film. Designed for bag-on-roll bags with paper or PVC core production. With automatic roll changer to reach non-stop bag on roll change.

最大制袋宽度
Max. Bag Width

AGTB-400X2:
300x2mm
AGTB-500X2:
400x2mm

制袋长度
Producing Length

120-500mm

最大生产速度
Max. Producing Speed

230circles/min
for flat bag
190circles/min
for T-shirt bag

薄膜厚度
Film Thickness

0.006-0.025mm

最大收卷宽度
Max. Rewinding Width

AGTB-400X2:
300mm
AGTB-500X2:
400mm

最大收卷直径
Max. Rewinding Diameter

180mm

纸芯尺寸
Core Size

20-50mm

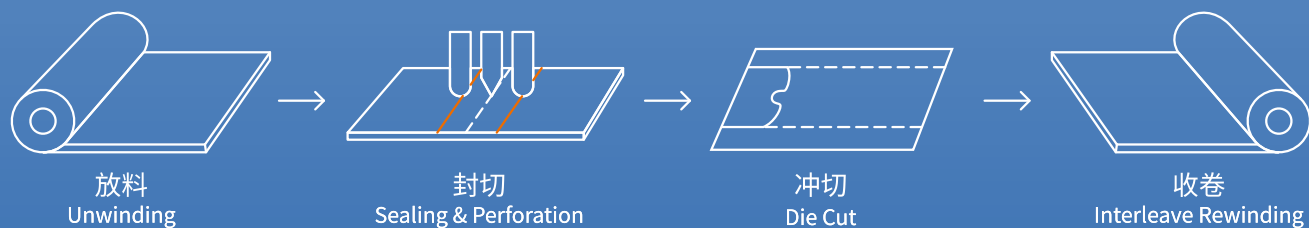
总功率
Total Power

18kW

入料尺寸
Max. Upload
Film Roll Size

800mm

流程图
TECHNOLOGICAL
PROCESS



Model

GDRB-400/500X2

高速双线连卷袋制袋机
High Speed Double Lines Roller Bag Making Machine

最大制袋宽度
Max. Bag Width

GDFR-400X2:
350mmX2
GDFR-500X2:
450mmX2

制袋长度
Producing Length

300-600mm

最大生产速度
Max. Producing Speed

300circles/min

薄膜厚度
Film Thickness

0.010-0.030mm

总功率
Total Power

11kW

入料尺寸
Max. Upload
Film Roll Size

800mm

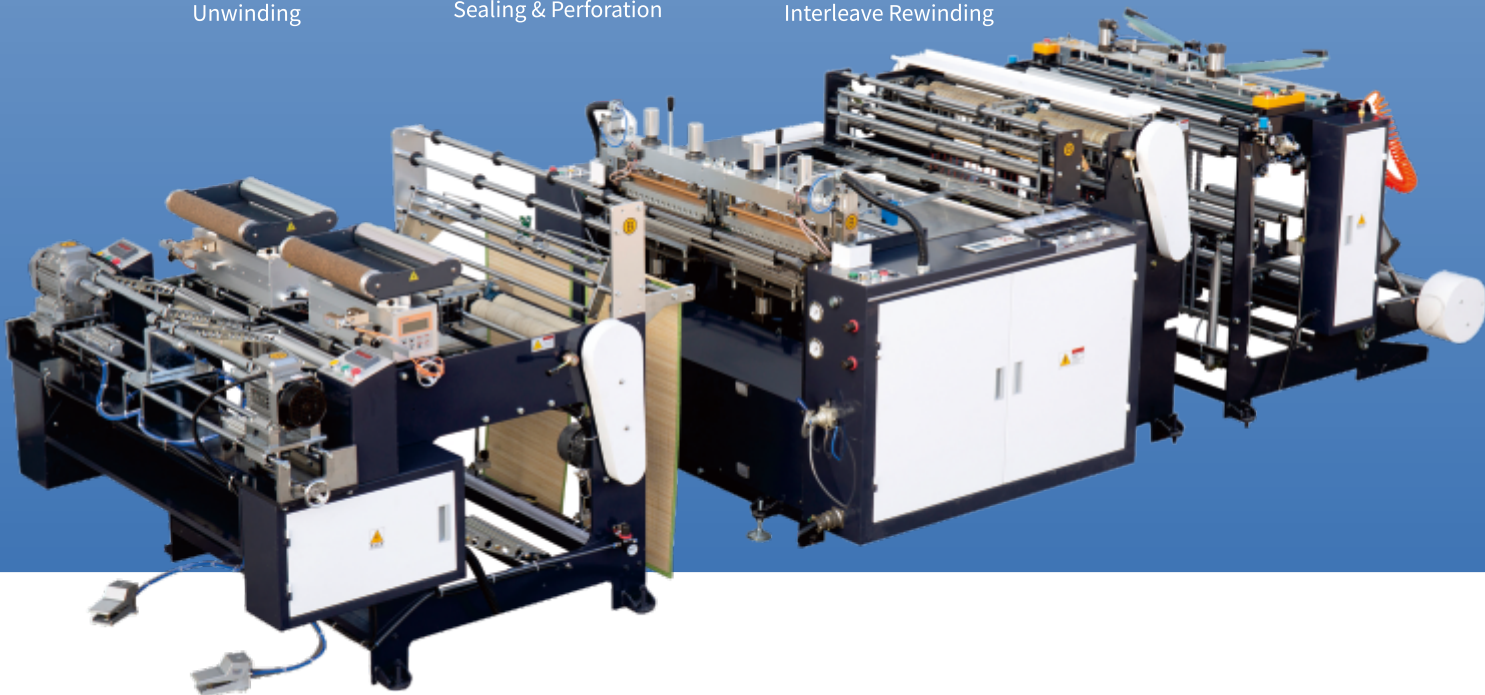
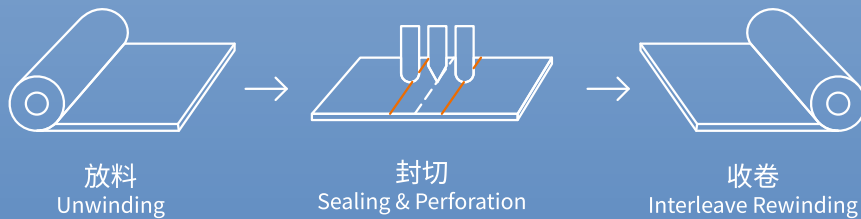
产品介绍

采用热封点断工艺生产连卷袋，采用手动断膜、换芯设计，单伺服电机控制系统，半自动收卷可生产卷径超 180mm 的大规格连卷袋。

DESCRIPTION

This machine is double lines hot sealing and perforation for bag semi-auto rewinding. Designed for bag-on-roll bags with paper or PVC core production. It's manual film-break and core-change functions. I Semi-automatic bag on roll can make big diameter size roll which is over 180mm.

流程图
TECHNOLOGICAL
PROCESS



Model

AGRB-400

全自动高速单线有芯连卷袋制袋机
Full Automatic High Speed Single Lines Bags with Core On Roll Making Machine

Model

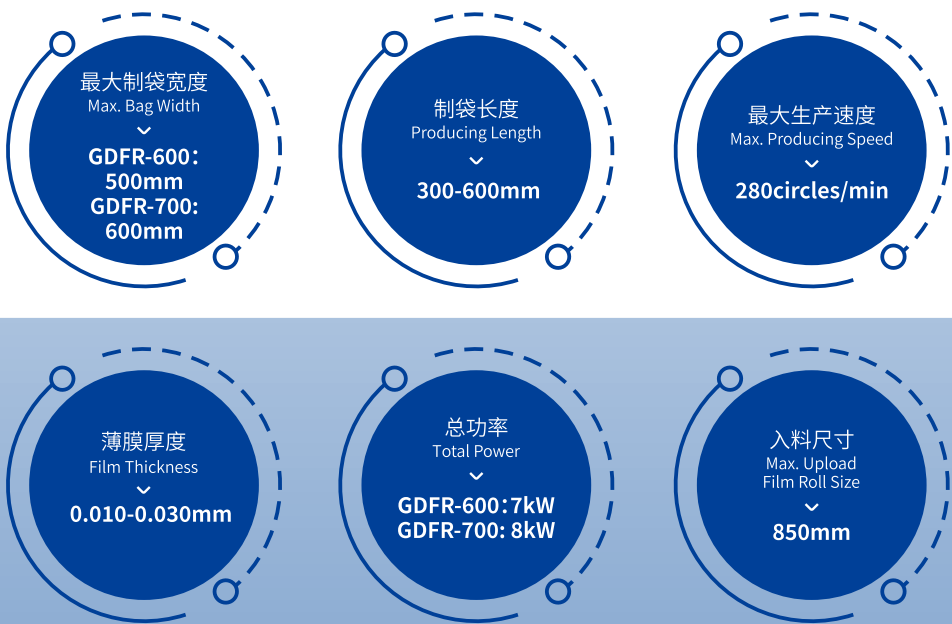
GDRB-600/700

高速单线连卷袋制袋机
High Speed Single Line Bags One Roll Making Machine



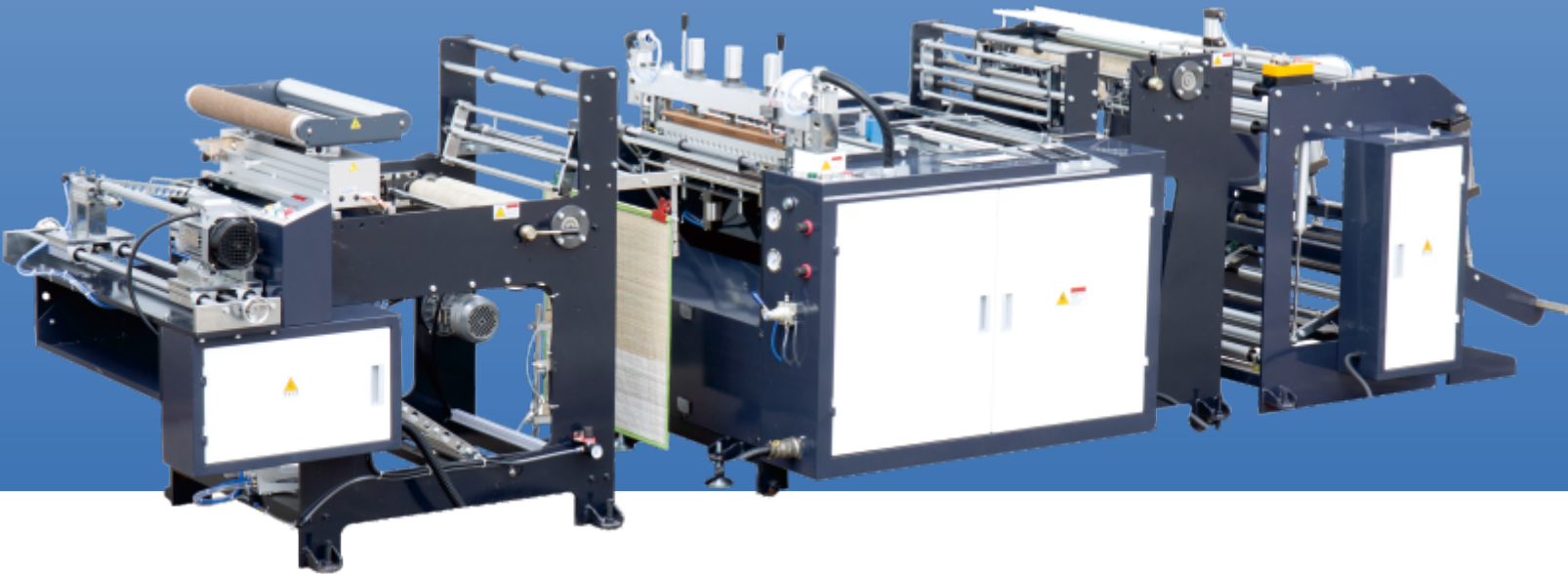
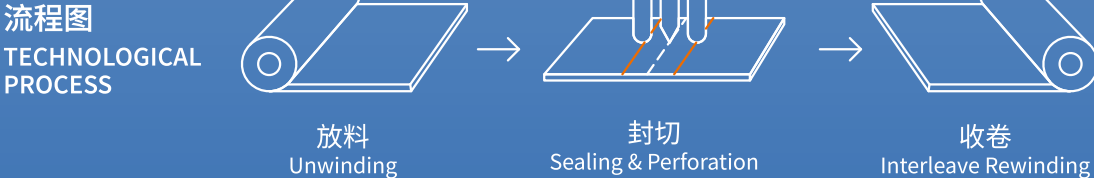
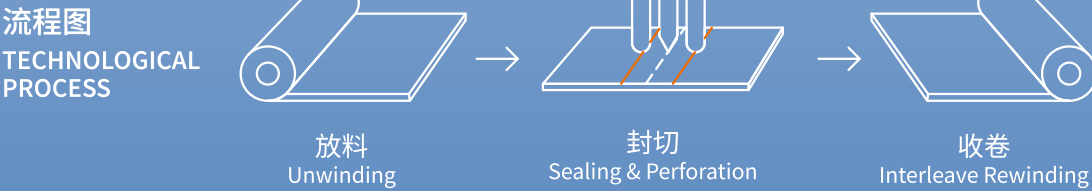
产品介绍
创新下送纸管设计，颠覆传统换卷方式，相较于上送纸管系统，设备运行稳定性更高，对纸管规格一致性要求更低，兼容性更强，专业生产纸芯 / PVC 芯连卷袋。配备自动换卷装置，实现不间断生产，大幅提升生产效率。

DESCRIPTION
The innovative bottom-fed paper tube design revolutionizes the traditional replacement method. Compared with top-fed systems, it demonstrates enhanced stability, requires lower consistency specifications for paper tubes, and offers improved compatibility. Designed for bag-on-roll bags with paper or PVC core production. With automatic roll changer to reach non-stop bag on roll change.



产品介绍
采用热封点断工艺生产连卷袋，采用手动断膜、换芯设计，单伺服电机控制系统，半自动收卷可生产卷径超 180mm 的大规格连卷袋。

DESCRIPTION
This machine is hot sealing and perforation for bag semi-auto rewinding. Designed for bag-on-roll bags with paper or PVC core production. It's manual film-break and core-change functions. I Semi-automatic bag on roll can make big diameter size roll which is over 180mm.



Model

LFG

电脑控制高速HDPE一次性手套专用机

Automatic High Speed Hdpe Disposable Glove Making Machine



产品介绍

一次性塑料手套专属制袋设备, 采用 HDPE、LDPE 薄膜为原料, 生产的手套便捷卫生, 广泛应用于医疗、餐饮、食品加工等行业。

DESCRIPTION

One off design of disposable plastic gloves making machine. Glove is made by HDPE or LDPE materials, which widely used in medical, restaurant and food filed for it's convenient and healthy.

手套型号

Glove

S. M. L

手套厚度

Thickness of Glove

0.01-0.04mm

制袋速度

Producing Speed

100-200circles/min

电源

Power Source

220V

总功率

Total Power

5kW

机器重量

Weight

900mm

Model

RC-800/1000

吹膜机全自动换卷机

Automatic Roller Changer for Film Blowing Machine

最大收卷宽度
Maximum Winding Width
RC-800: 700mm
RC-1000: 900mm

收卷速度
Rewinding Speed
100m/min

产品介绍

专为吹膜机设计的全自动换卷设备, 替代传统人工换卷, 大幅提升吹膜机生产效率。采用伺服电机实现自动张力控制与收卷速度调节, 换卷精准、运行稳定, 有效减少人工成本, 保障收卷质量。

DESCRIPTION

Automatic roller changer designed to replace manual roller changer for film blowing machine. Auto tension control by servo motor and auto rewinding speed control by servo motor.

